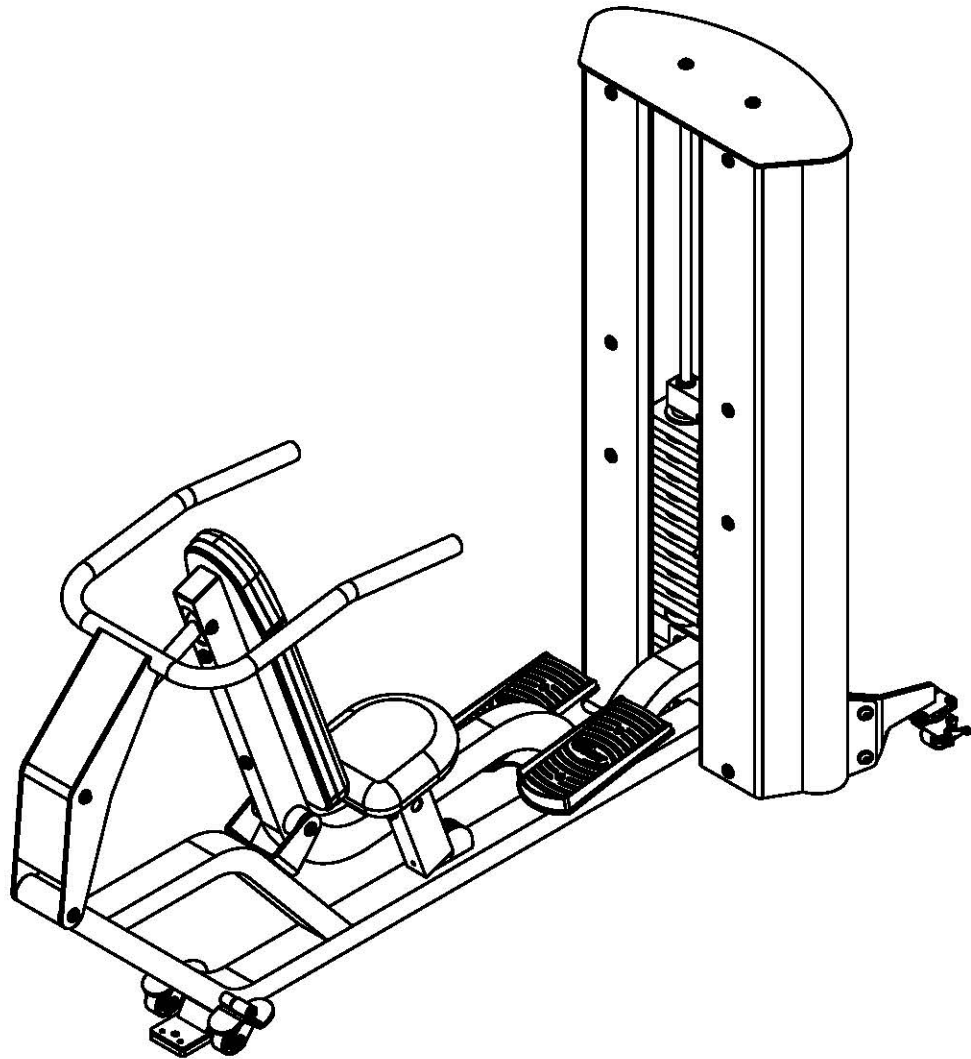


# OWNERS MANUAL



**KL2501**

## SHOULDER PRESS



**Note: Both Serial Number and Model Number are Required when Ordering Parts**

**RECORD SERIAL NUMBER HERE**

**CATALOG NUMBER**

**0103-005**

**Customer Service**

**(800) 548-5438**

**(858) 578-7676**

**Fax**

**(858) 578-9558**

# OWNERS MANUAL

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# OWNERS MANUAL

## Step 1 INSTRUCTIONS

**Before beginning assembly please take the time to read the instructions thoroughly. Please use the various lists in this manual to make sure that all parts have been included in your shipment. When ordering, use the part number and description from the lists. Use only Hoist replacement parts when servicing. Failure to do so will void your warranty and could result in personal injury.**

**Hoist equipment is designed to provide the smoothest, most effective exercise motion possible. After assembly, you should check all functions to ensure correct operation. If you experience problems, first recheck the assembly instructions to locate any possible errors made during assembly. If you are unable to correct the problem, call your authorized Hoist dealer. Be sure to have your serial number and this manual when calling. When all parts have been accounted for, continue on.**

## TOOLS REQUIRED

**Socket Wrench**

**1/2", 9/16" and 3/4" Sockets**

**3/4" Open end Wrench**

**Crescent Wrench**

**Rubber Mallet**

**Tape Measure**

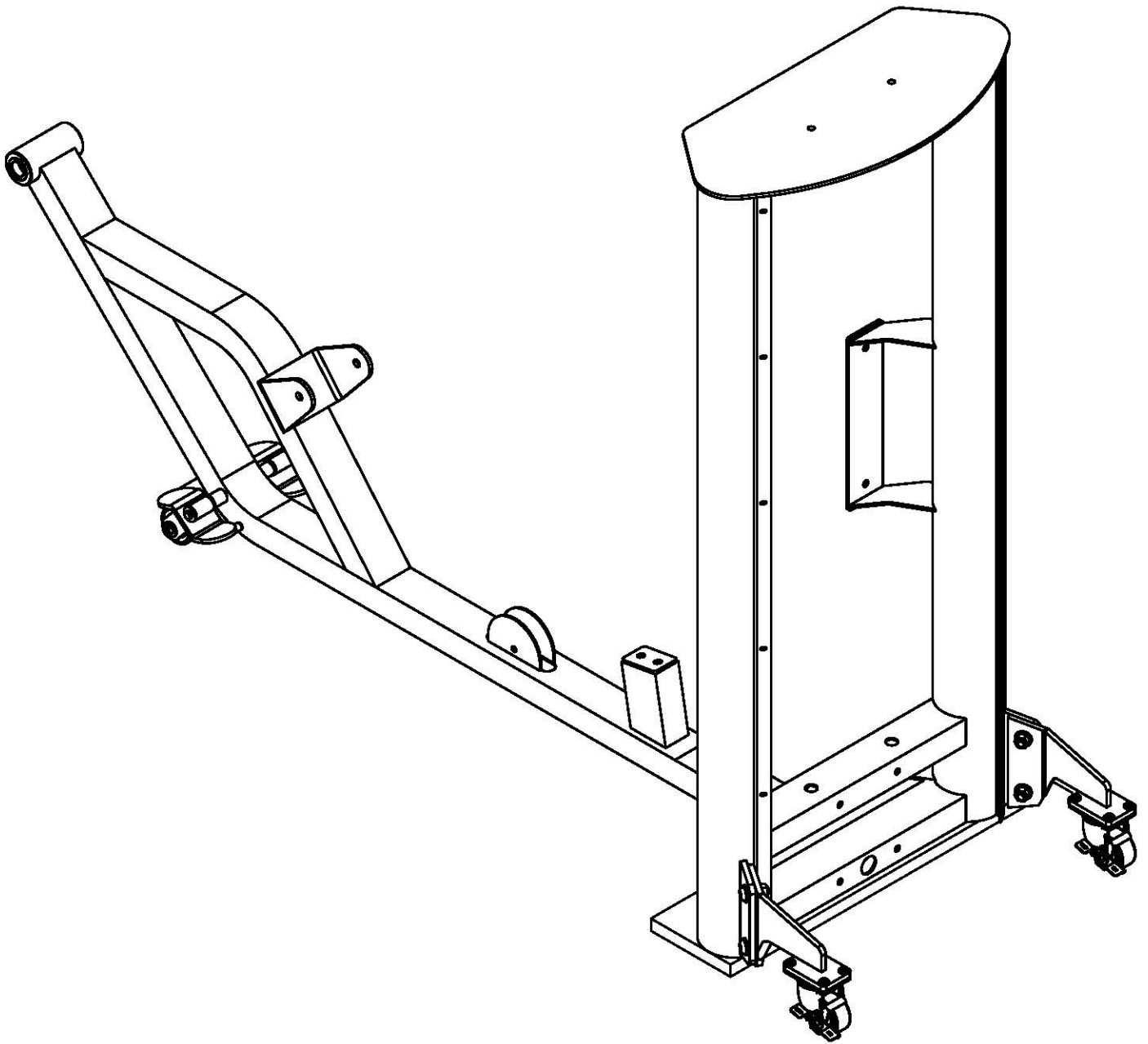
# OWNERS MANUAL

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# OWNERS MANUAL

## KL OPT-01 ASSEMBLY



# OWNERS MANUAL

## Step 2a

### KL OPT-01 ASSEMBLY

Start assembly by placing (1) onto (16) for balance and stability. Next attach (14)'s to (7) and (8) wrench tighten. Now attach (7) and (8) to (1). Wrench tighten bolts.

#### Part Descriptions

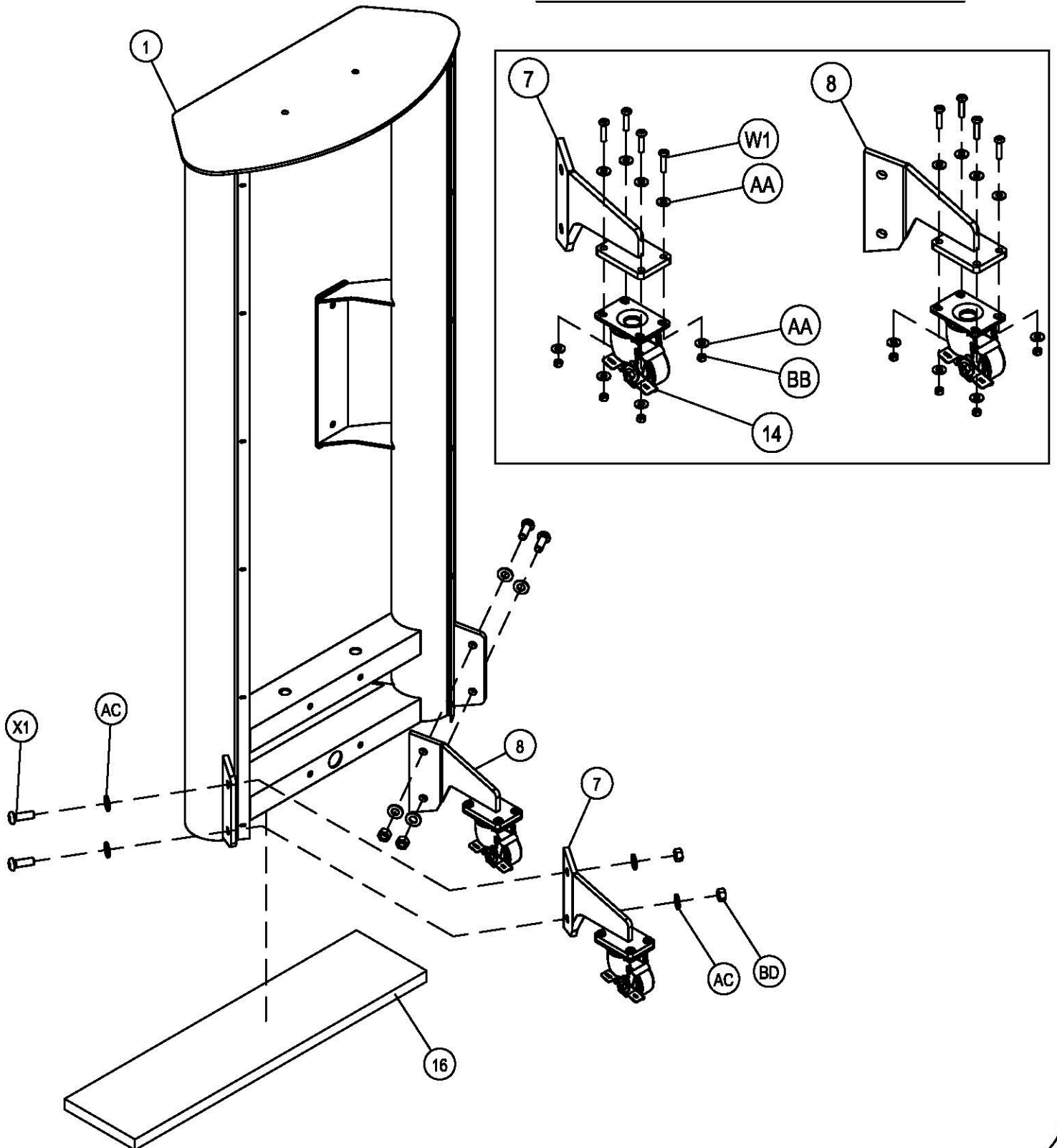
- 1 - Weight Cage Frame Assembly
- 7 - Right Leg Wheel Assembly
- 8 - Left Leg Wheel Assembly
- 14 - Swivel Wheel
- 16 - 0.75" x 7.00" x 25.00" Spacer

#### Hardware Descriptions

- X1 - 1/2"-13 x 1 1/4" BHB (WZ)
- W1 - 5/16"-18 x 7/8" BHB (WZ)
- AC - 1/2" SAE Flat Washer (WZ)
- AA - 5/16" SAE Flat Washer (WZ)
- BD - 1/2" Thin Lock Nut (WZ)
- BB - 5/16" Thin Lock Nut (WZ)

# OWNERS MANUAL

## KL OPT-01 ASSEMBLY



# OWNERS MANUAL

## Step 2b

### KL OPT-01 ASSEMBLY

Start assembly by sliding (11) into (51) and secure it with (41)'s. Now slide (10) into (51). Before sliding (13)'s and (9)'s onto (10) make sure (9)'s are correctly orientated shown like the diagram. Once (13)'s and (9)'s are slid onto both sides of (10) secure it with (41)'s. Attach the danger decal to the top of the foot pad as shown. Failure to do so could result in serious injury or even death if the equipment is not operated properly. Hoist assumes no responsibility if decals are not in place.

#### Part Descriptions

- 9 - Wheel Assembly
- 10 - Wheel Axel (long)
- 11 - Wheel Axel (short)
- 13 - Ø0.516" I.D. Spacer
- 41 - Ø0.50" C-CLIP
- 51 - Main Frame Assembly

#### Hardware Descriptions

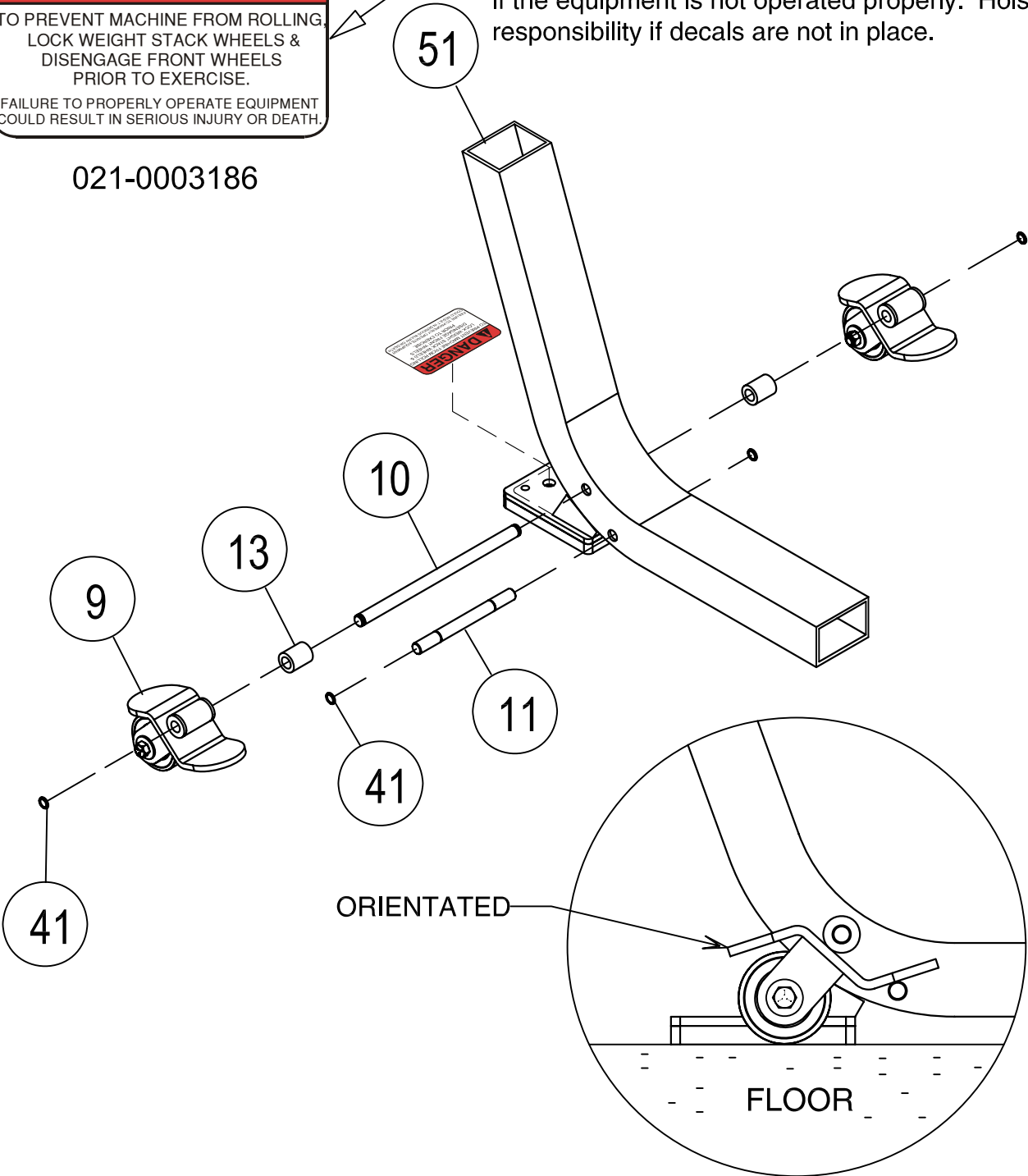


# OWNERS MANUAL

**⚠ DANGER**  
TO PREVENT MACHINE FROM ROLLING,  
LOCK WEIGHT STACK WHEELS &  
DISENGAGE FRONT WHEELS  
PRIOR TO EXERCISE.  
FAILURE TO PROPERLY OPERATE EQUIPMENT  
COULD RESULT IN SERIOUS INJURY OR DEATH.

021-0003186

Attach the danger decal to the top of the foot pad as shown. Failure to do so could result in serious injury or even death if the equipment is not operated properly. Hoist assumes no responsibility if decals are not in place.



# OWNERS MANUAL

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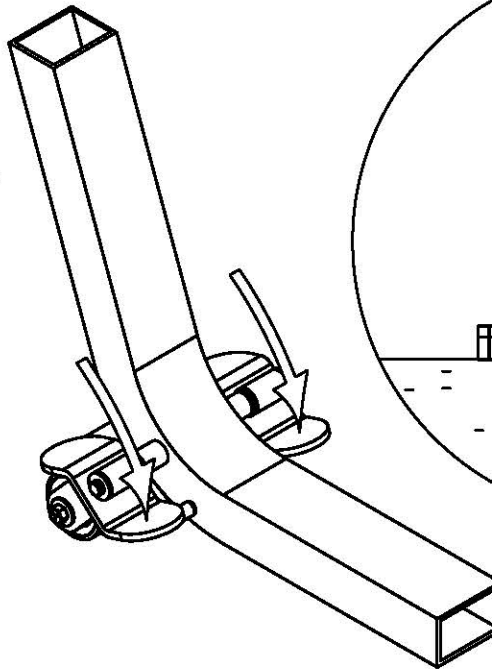
# OWNERS MANUAL

## KL OPT-01 OPERATION

### PARKED POSITION

To prevent machine from rolling, lock weight stack wheels prior to exercise.

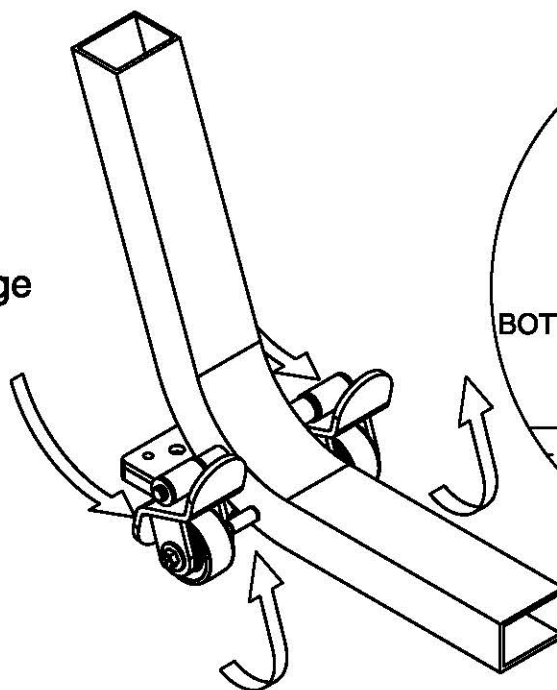
Using foot;  
Step down on top part of wheel rocker.



### MOVE POSITION

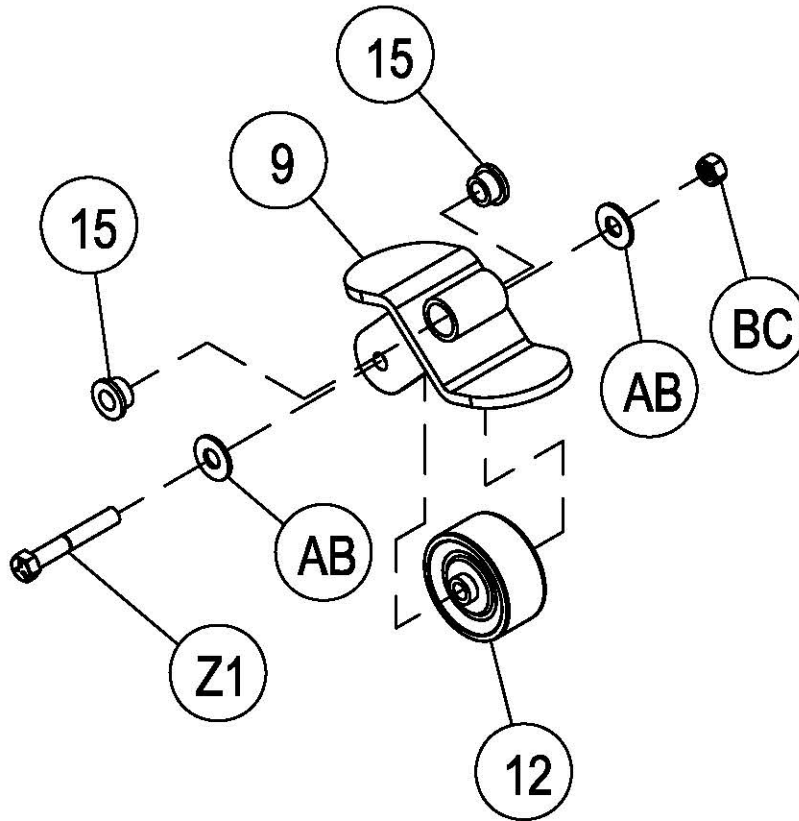
To move machine engage wheels.

Using foot;  
Step down on bottom part of wheel rocker.



# OWNERS MANUAL

## KL OPT-01 PRE-ASSEMBLY



### Part Descriptions

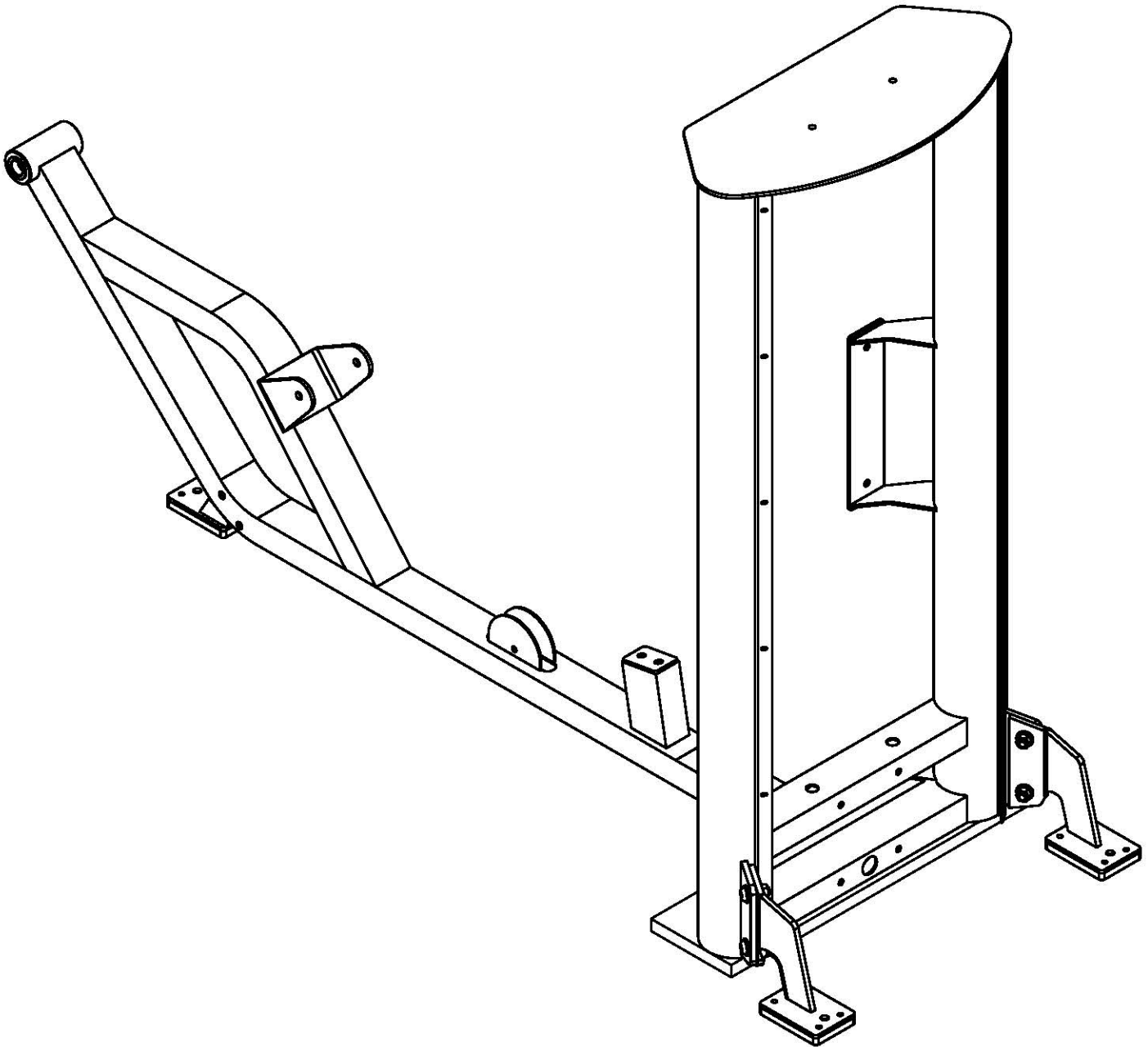
- 9 - Wheel Assembly
- 12 - Ø3" Polyurethane Wheel
- 15 - Ø0.50" I.D. Flange Oilite

### Hardware Descriptions

- Z1 - 3/8"-16 x 2 3/4" HHB (WZ)
- AB - 3/8" USS Flat Washer (WZ)
- BC - 3/8" Thin Lock Nut (WZ)

# OWNERS MANUAL

## KL OPT-02 ASSEMBLY



# OWNERS MANUAL

## Step 2c

### KL OPT-02 ASSEMBLY

Start assembly by placing (1) onto (16) for balance and stability. Next attach (CB)'s to (17) and (18) wrench tighten. Now attach (17) and (18) to (1). Wrench tighten bolts.

#### Part Descriptions

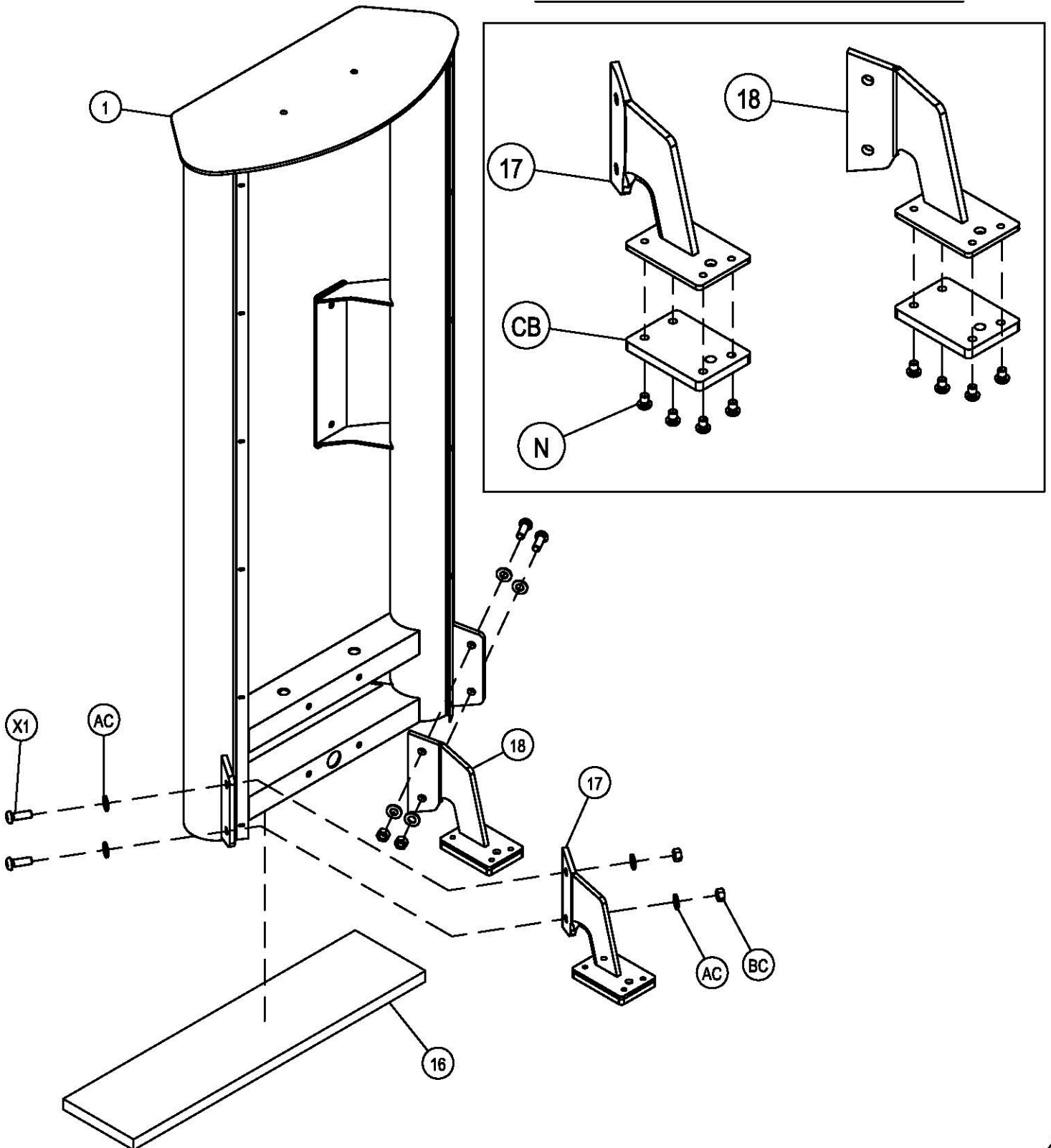
- 1 - Weight Cage Frame Assembly
- 16 - 0.75" x 7.00" x 25.00" Spacer
- 17 - Right Foot Assembly
- 18 - Left Foot Assembly

#### Hardware Descriptions

- X1 - 1/2"-13 x 1 1/4" BHB (WZ)
- N - 3/8-16 x 11.3mm BHS (WZ)
- AC - 1/2" SAE Flat Washer (WZ)
- BC - 1/2" Thin Lock Nut (WZ)
- CB - SBR Rubber Foot Pad

# OWNERS MANUAL

## KL OPT-02 ASSEMBLY



# OWNERS MANUAL

## KL OPT-01 ASSEMBLY PART/HARDWARE LISTING

<u>Key#</u>	<u>Qty.</u>	<u>Part Number</u>	<u>Description</u>
7	1	026-01X1254	Right Leg Wheel Assembly
8	1	026-01X1255	Left Leg Wheel Assembly
9	2	026-01X1235	Wheel Assembly
10	1	026-01M0673	Wheel Axle (long)
11	1	026-01M0674	Wheel Axle (short)
12	2	020-0014026	Ø3.00" Polyurethane Wheel
13	2	026-01M0672	Ø0.516" I.D. Spacer
14	2	020-0014025	Swivel Wheel
15	4	014-0101002	Ø0.50" I.D. Flange Oilite
16	1	026-01PL355	0.75" x 7.00" x 25.00" Spacer
41	4	014-0015014	Ø0.50" C-Clip
51	1	026-01X1245	Main Frame Assembly
W1	8	011-0301037	5/16"-18 x 7/8" BHB (WZ)
X1	4	011-0101051	1/2"-13 x 1 1/4" BHB (WZ)
Z1	2	011-0007050	3/8"-16 x 2 3/4" HHB (WZ)
AA	16	013-0002001	5/16" SAE Flat Washer (WZ)
AB	4	013-0402005	3/8" USS Flat Washer (WZ)
AC	8	013-0102003	1/2" SAE Flat Washer (WZ)
BB	8	012-0102006	5/16" Thin Lock Nut (WZ)
BC	2	012-0104008	3/8" Thin Lock Nut (WZ)
BD	4	012-0304011	1/2" Thin Lock Nut (WZ)

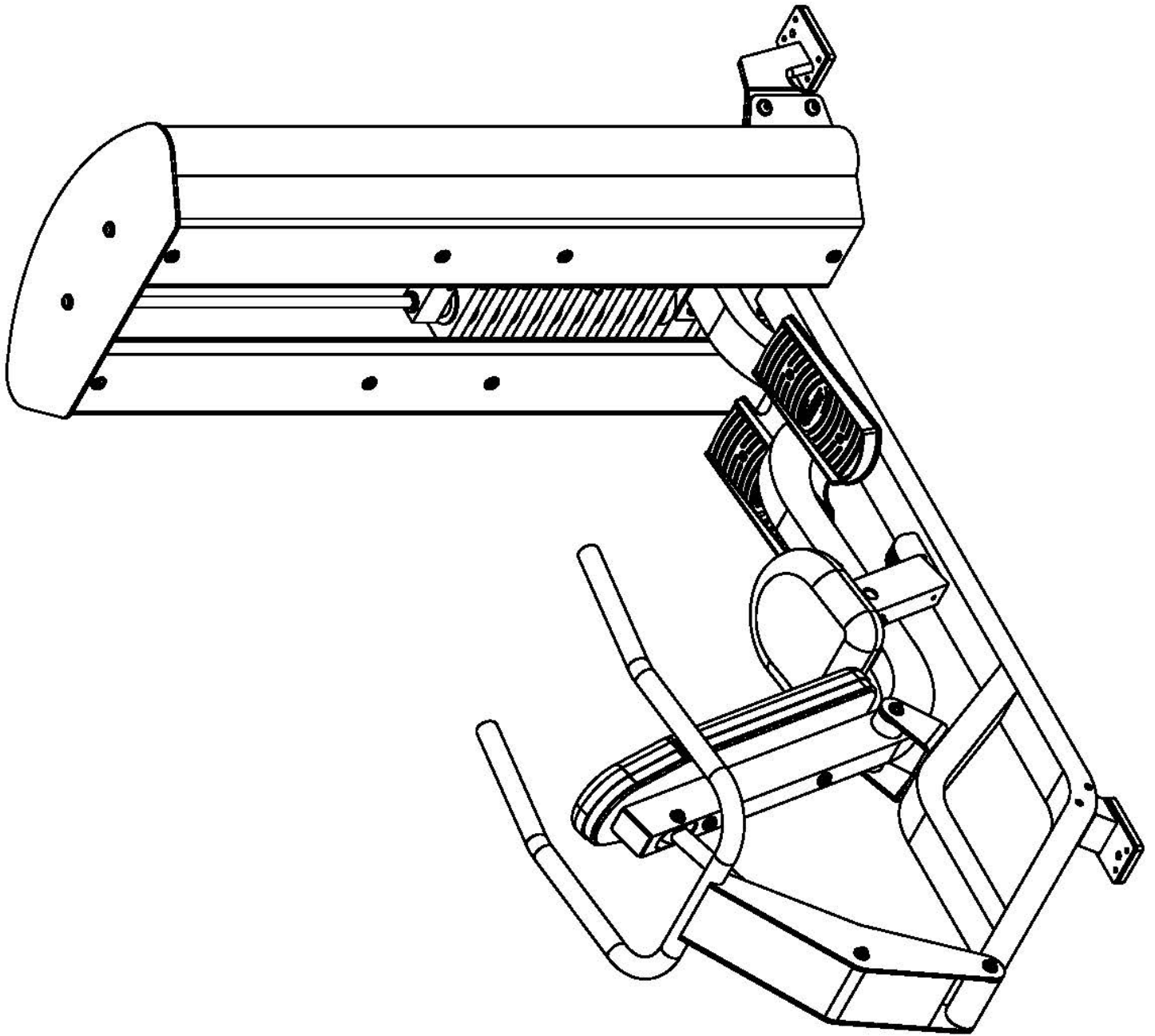
## KL OPT-02 ASSEMBLY PART/HARDWARE LISTING

16	1	026-01PL355	0.75" x 7.00" x 25.00" Spacer
17	1	026-01X1256	Right Foot Assembly
18	1	026-01X1257	Left Foot Assembly
X1	4	011-0101051	1/2"-13 x 1 1/4" BHB (WZ)
N	8	011-0201292	3/8"-16 x 11.3mm BHS (WZ)
AC	8	013-0102003	1/2" SAE Flat Washer (WZ)
BD	4	012-0304011	1/2" Thin Lock Nut (WZ)
CB	2	026-01PL350	SBR Rubber Foot Pad



# OWNERS MANUAL

## Step 3 FRAME ASSEMBLY



# OWNERS MANUAL

## Step 3a

### FRAME ASSEMBLY

Start by sliding (19)'s through (CF)'s and slide them both into (1). Tilt both (19)'s forward enough to allow room to slide the weights on. Slide (5)'s and (CD)'s one after another onto both (19)'s. Now slide (4) onto both (19)'s. Angle both (19)'s vertical and secure to (1). Wrench tighten bolts.

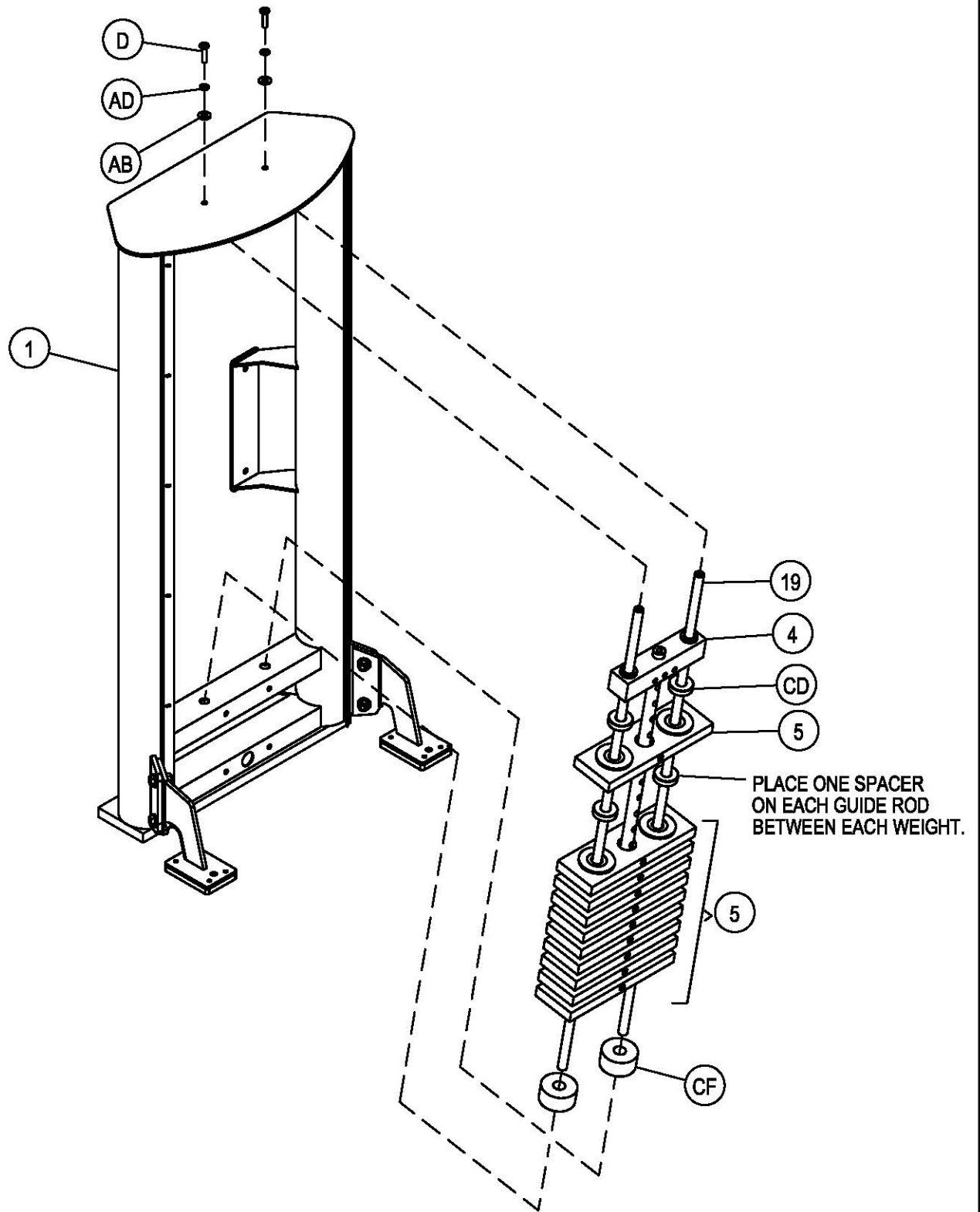
#### Part Descriptions

- 1 - Weight Cage Assembly
- 4 - 8.25 lb. Top Weight
- 5 - 12.50 lb. Intermediate Weight
- 19 - Ø0.75" x 51" Guide Rod

#### Hardware Descriptions

- D - 3/8"-16 x 1" BHS (WZ)
- AB - 3/8" USS Flat Washer (WZ)
- AD - 3/8" Split Lock Washer (WZ)
- CD - Weight Spacer
- CF - Weight Stack Bumper

# OWNERS MANUAL



# OWNERS MANUAL

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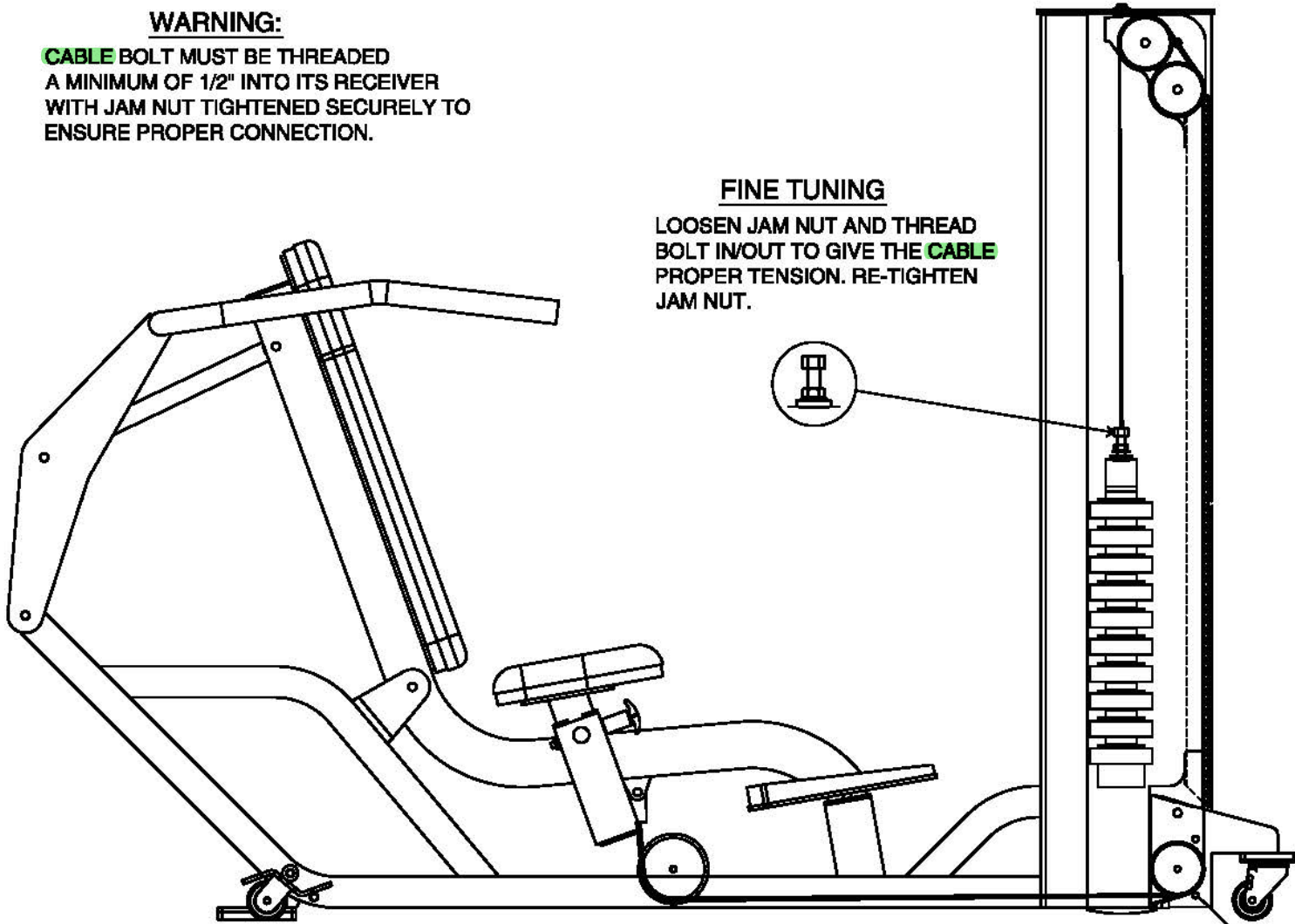


**WARNING:**

**CABLE** BOLT MUST BE THREADED A MINIMUM OF 1/2" INTO ITS RECEIVER WITH JAM NUT TIGHTENED SECURELY TO ENSURE PROPER CONNECTION.

**FINE TUNING**

LOOSEN JAM NUT AND THREAD BOLT IN/OUT TO GIVE THE **CABLE** PROPER TENSION. RE-TIGHTEN JAM NUT.

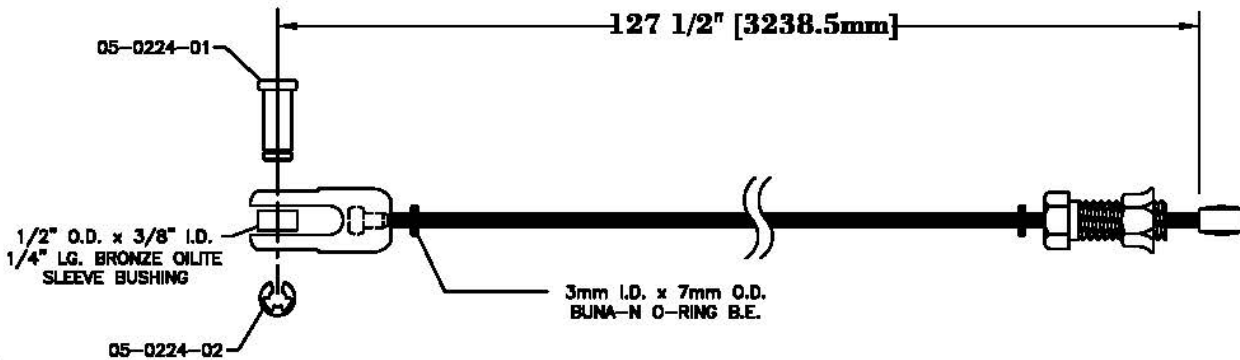


**CABLE ASSEMBLY**

**OWNERS  
MANUAL**

**NOTE:**

BE SURE **CABLE** RUNS BETWEEN THE PULLEY AND THE GUARD SHAFT.



# OWNERS MANUAL

## Step 3b

### FRAME/CABLE ASSEMBLY

Start assembly by attaching (CB) to the foot of (51) and wrench tighten. Next insert (CA) into (2) from the top end of (2), out the bottom plate hole of (2). Attach (CH)'s while installing **cable** (CA). Continue (CA) through the hole in the bottom tube of (1), into the bottom hole of the plate on (51) and up through the pulley mount slot and attach (CG). Always be sure that **cable** (CA) is seated in the pulley groove when mounting any pulley. Next bolt (51) and (2) to (1). Wrench Tighten bolts.

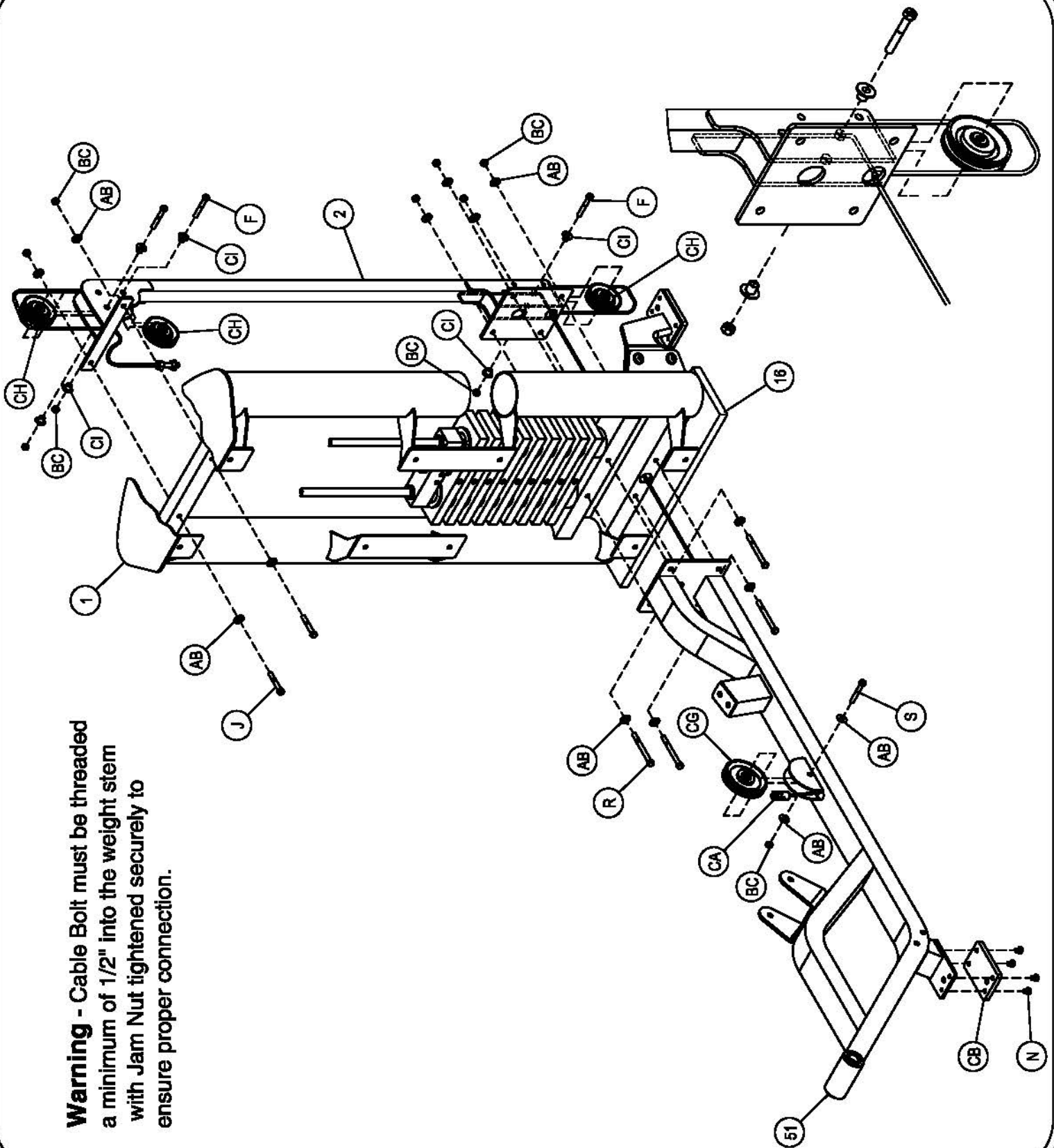
#### Part Descriptions

1 - Weight Cage Assembly  
2 - Rear Supporter Frame Assembly  
16 - 0.75" x 7.00" x 25.00" Spacer  
51 - Main Frame Assembly

#### Hardware Descriptions

F - 3/8"-16 x 2 1/2" HHB (WZ)  
J - 3/8"-16 x 2 1/4" HHB (WZ)  
N - 3/8"-16 x 11.3mm Nyloc BHS (WZ)  
R - 3/8"-16 x 4" HHB (WZ)  
S - 3/8"-16 x 1 3/4" HHB (WZ)  
AB - 3/8" SAE Flat Washer (WZ)  
BC - 3/8" Thin Lock Nut (WZ)  
CA - 127 1/2" lg. **Cable**  
CB - SBR Rubber Foot Pad  
CG - Ø4.50" Pulley  
CH - Ø3.50" Pulley  
CI - 1/2" Flange Spacer

# OWNERS MANUAL



**Warning** - Cable Bolt must be threaded a minimum of 1/2" into the weight stem with Jam Nut tightened securely to ensure proper connection.

# OWNERS MANUAL

## Step 3c

### FRAME ASSEMBLY

Start assembly by sliding (21) into (52) and fasten (52) to (51). Wrench tighten bolt then back nut off enough so (52) pivots freely. Next attach one end of (CA) to (52) shown in detail -A-. Now attach the other end of (CA) to (20). For proper **cable** tension, loosen jam nut and thread bolt in and out. Next remove assembly spacer (16) underneath (1).

#### Part Descriptions

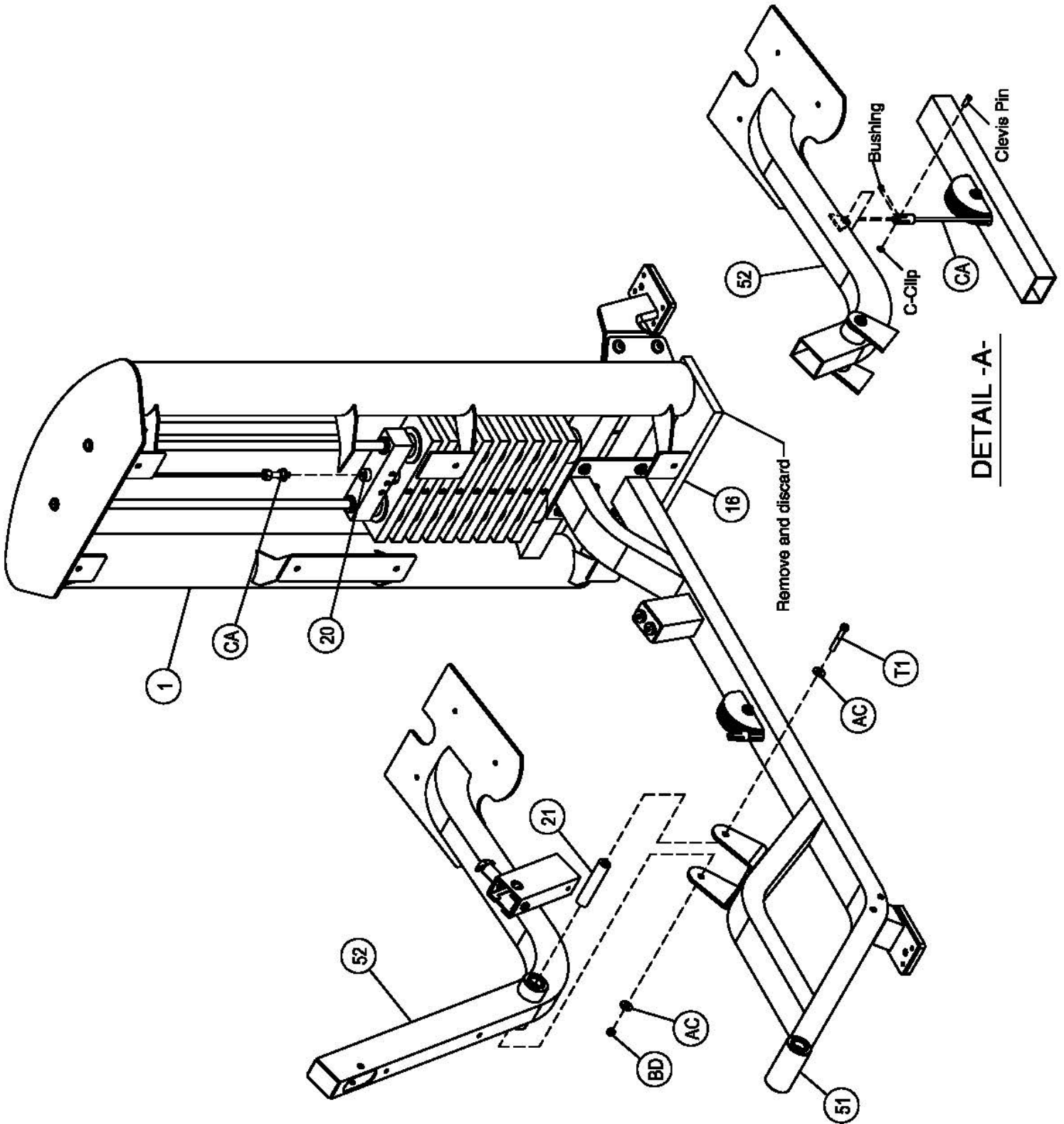
1 - Weight Cage Frame Assembly  
16 - 0.75" x 7.00" x 25.00" Spacer  
20 - 11 Holes Stem  
51 - Main Frame Assembly  
52 - Seat Frame Assembly  
21 - Ø1.00 x 4.695" Shaft

#### Hardware Descriptions

T1 - 1/2"-13 x 5 3/4" HHB (WZ)  
AC - 1/2" SAE Flat Washer (WZ)  
BD - 1/2" Thin Lock Nut (WZ)  
CA - 127 1/2" lg. **Cable**



# OWNERS MANUAL



# OWNERS MANUAL

## Step 3d

### FRAME ASSEMBLY

Start assembly by sliding (22) into (54). Fasten (54) to (53). Wrench tighten bolt then back nut off enough so (54) pivots freely. Next slide (21) into (51) and mount (53) to (51). Wrench tighten bolt then back nut off enough so (53) pivots freely. Next slide (31) into (54) and fasten (54) to (52). Wrench tighten bolt then back nut off enough so (54) pivots freely.

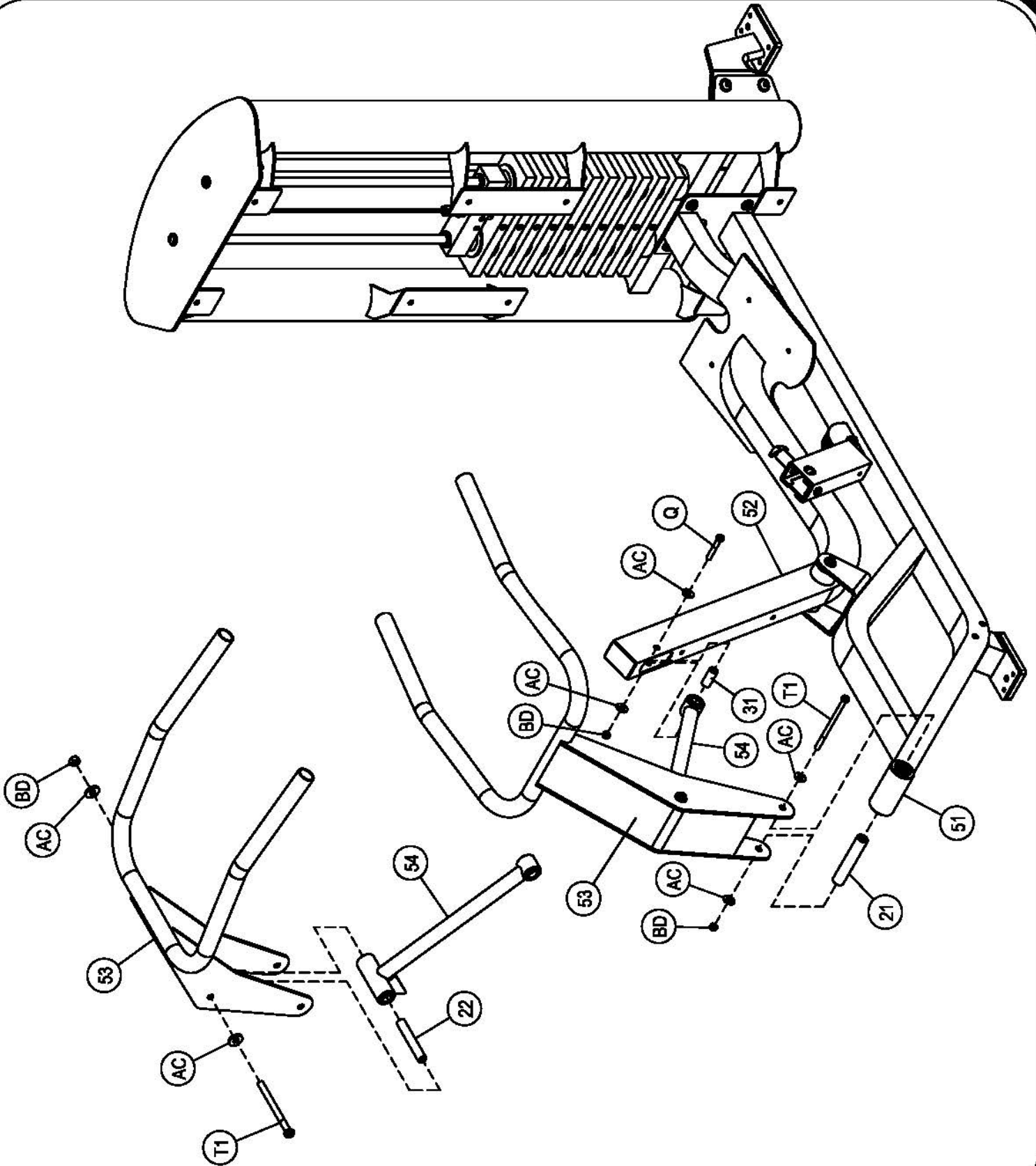
#### Part Descriptions

21 - Ø1.00" x 4.692" Shaft  
22 - Ø0.75" x 4.734" Shaft  
31 - Ø0.75" x 1.682 Shaft  
51 - Main Frame Assembly  
52 - Seat Frame Assembly  
53 - Pressing Arm Assembly  
54 - Linkage Assembly

#### Hardware Descriptions

Q - 1/2"-13 x 2 1/2" HHB (WZ)  
T1 - 1/2"-13 x 5 3/4" HHB (WZ)  
AC - 1/2" SAE Flat Washer (WZ)  
BD - 1/2" Thin Lock Nut (WZ)

# OWNERS MANUAL



# OWNERS MANUAL

## Step 3e

### FRAME ASSEMBLY

Secure (33) to (57) and secure (39) to (52). Next slide (57) into (52) and retain (57) with (Y). Now attach (DS)'s to (52) and wrench tighten all bolts.

#### Part Descriptions

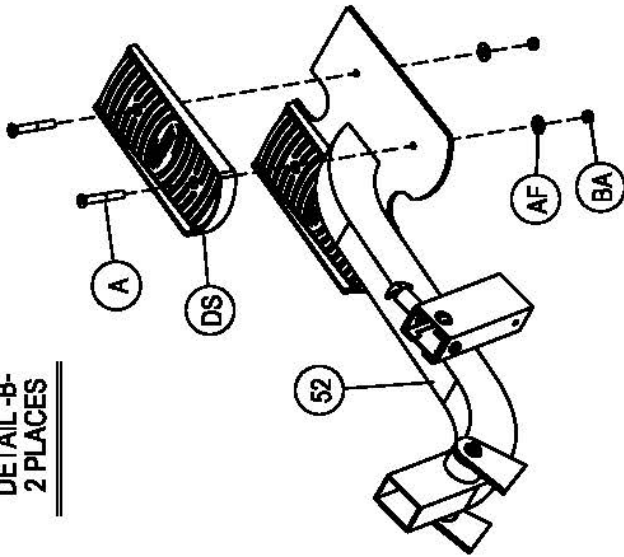
- 33 - Seat Pad Upholstery Assembly
- 39 - Back Pad Upholstery Assembly
- 52 - Seat Frame Assembly
- 57 - Chrome Adjuster Assembly

#### Hardware Descriptions

- A - 5/16-18 x 1 1/4" FHS (BZ)
- M1 - 5/16-18 x 1 1/4" HHB (WZ)
- K - 5/16"-18 x 4" HHB (WZ)
- Y - 3/8-16 x 3/4" Square Head Set Screw
- AA - 5/16" SAE Flat Washer (WZ)
- AE - 5/16" Lock Washer (WZ)
- AF - 5/16" SAE Flat Washer (BZ)
- AJ - 5/16" USS Flat Washer (WZ)
- BA - 5/16" Thin Lock Nut (BZ)
- DS - Small Plastic Foot Plate

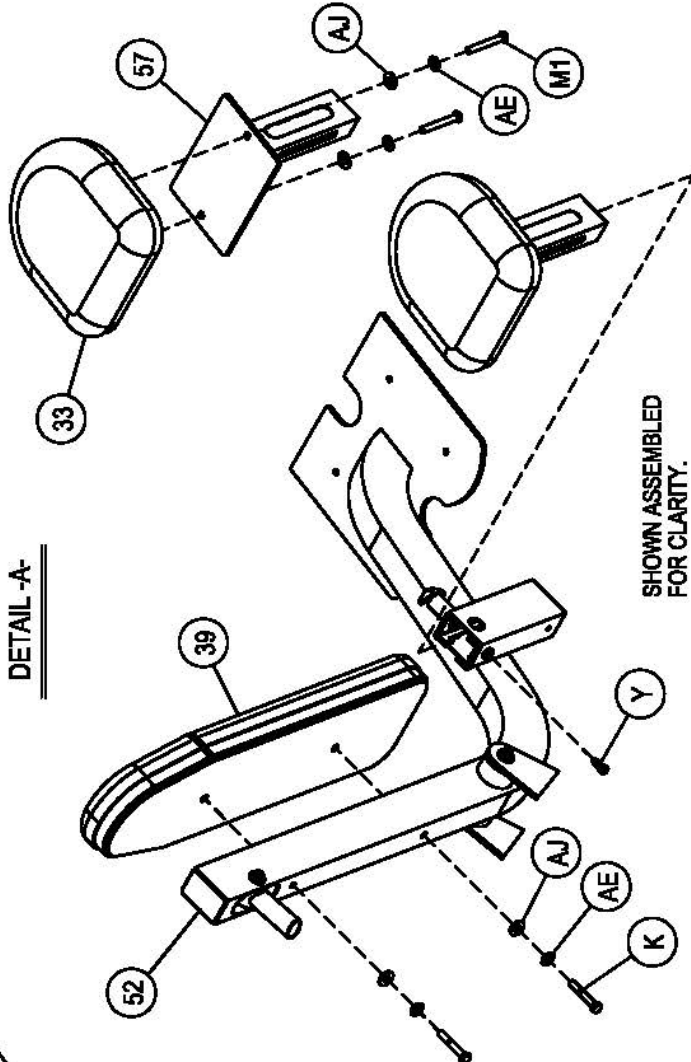
# OWNERS MANUAL

DETAIL -B-  
2 PLACES

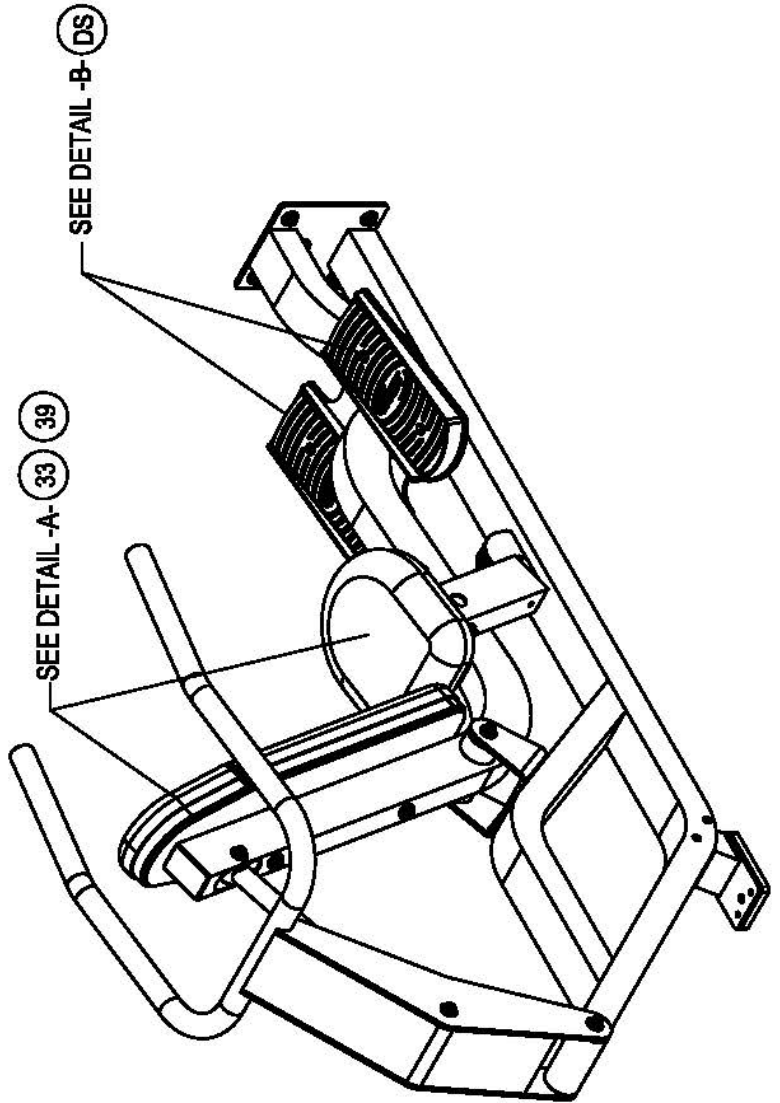


SHOWN ASSEMBLED  
FOR CLARITY.

DETAIL -A-



SHOWN ASSEMBLED  
FOR CLARITY.



# OWNERS MANUAL

## Step 3f SHIELD ASSEMBLY

Secure (3)'s to (1). Wrench tighten bolts.

**NOTE:** *Only the 4 middle bolts use locknuts.*

### Part Descriptions

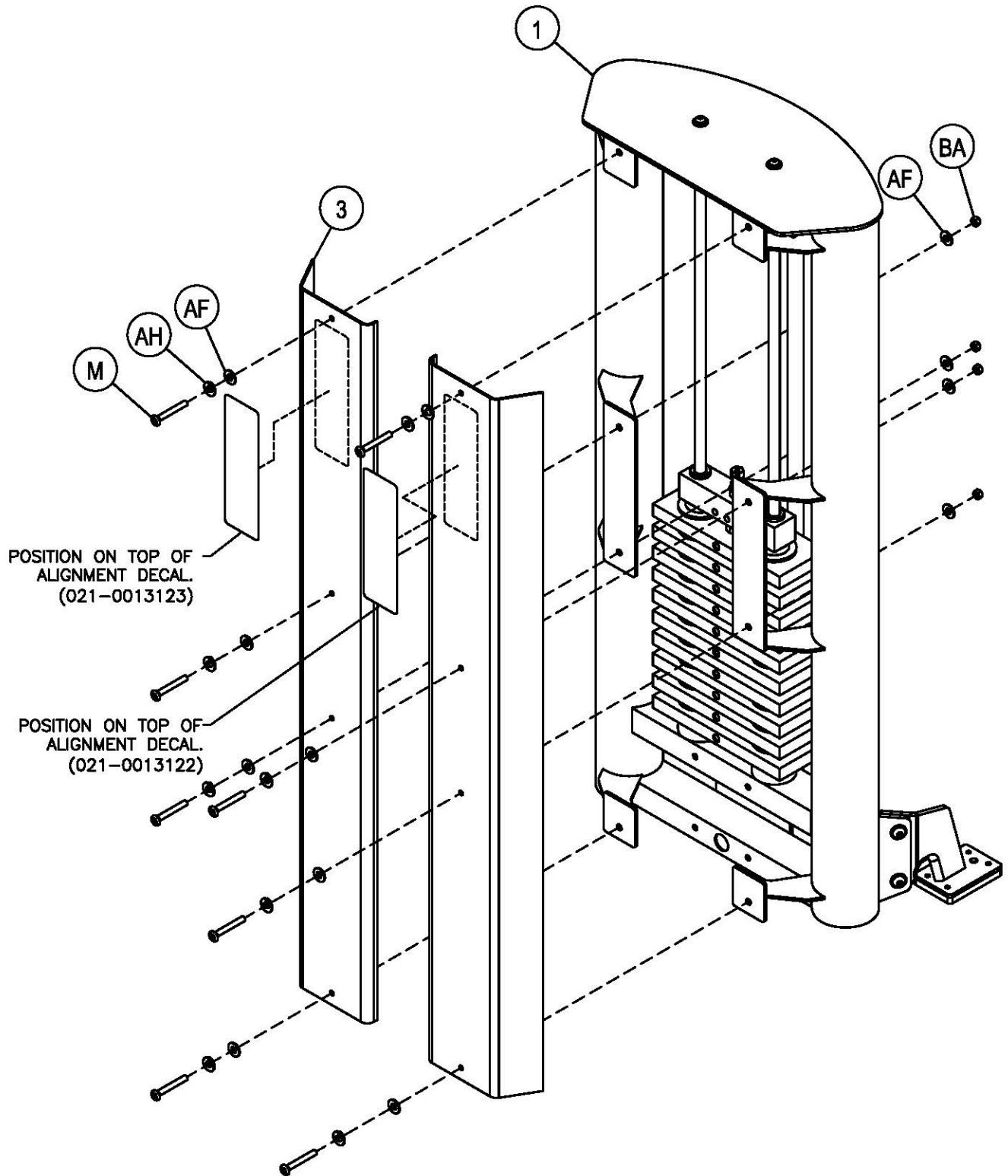
- 1 - Weight Frame Assembly
- 3 - Front Shield Cover

### Hardware Descriptions

- M - 5/16"-18 x 1 1/4" BHS (BZ)
- AF - 5/16" SAE Flat Washer (BZ)
- AH - 5/16" Internal Tooth Lock Washer (BZ)
- BA - 5/16" Thin Lock Nut (BZ)

# OWNERS MANUAL

**NOTE: INSTRUCTOR DECAL 021-0013122 AND EXERCISE DECAL 021-0013123 MUST BE APPLIED TO SHIELDS BEFORE USE.**



# OWNERS MANUAL

## Step 3g SHIELD ASSEMBLY

Attach and align all (CE) clips to holes in (CC) (if not previously installed). *NOTE: The clips (CE) have a lip on one side. This lip must be on weights stack side of (CC) as shown in DETAIL A-1.* Insert left side of (CC) into the left mounting rail on (1) (see DETAIL A-1). Secure with screw (S1). Next, wrap (CC) over (2) and while carefully arching a bow in (CC) slide the right side of (CC) into the right mounting rail on (1). Secure with screws (S1). In some cases, pressure may need to be applied behind clips (CE) to engage screws (S1).

### \*IMPORTANT\*

Now that the KL2501 machine is completely assembled take time to assure that your unit is assembled square and perpendicular. To check this use a Level to check that the guide rods are perpendicular in both directions. If they are not perpendicular in both directions. It will be necessary to loosen some Frame hardware to re-align the Frame and retighten bolts.

#### Part Descriptions

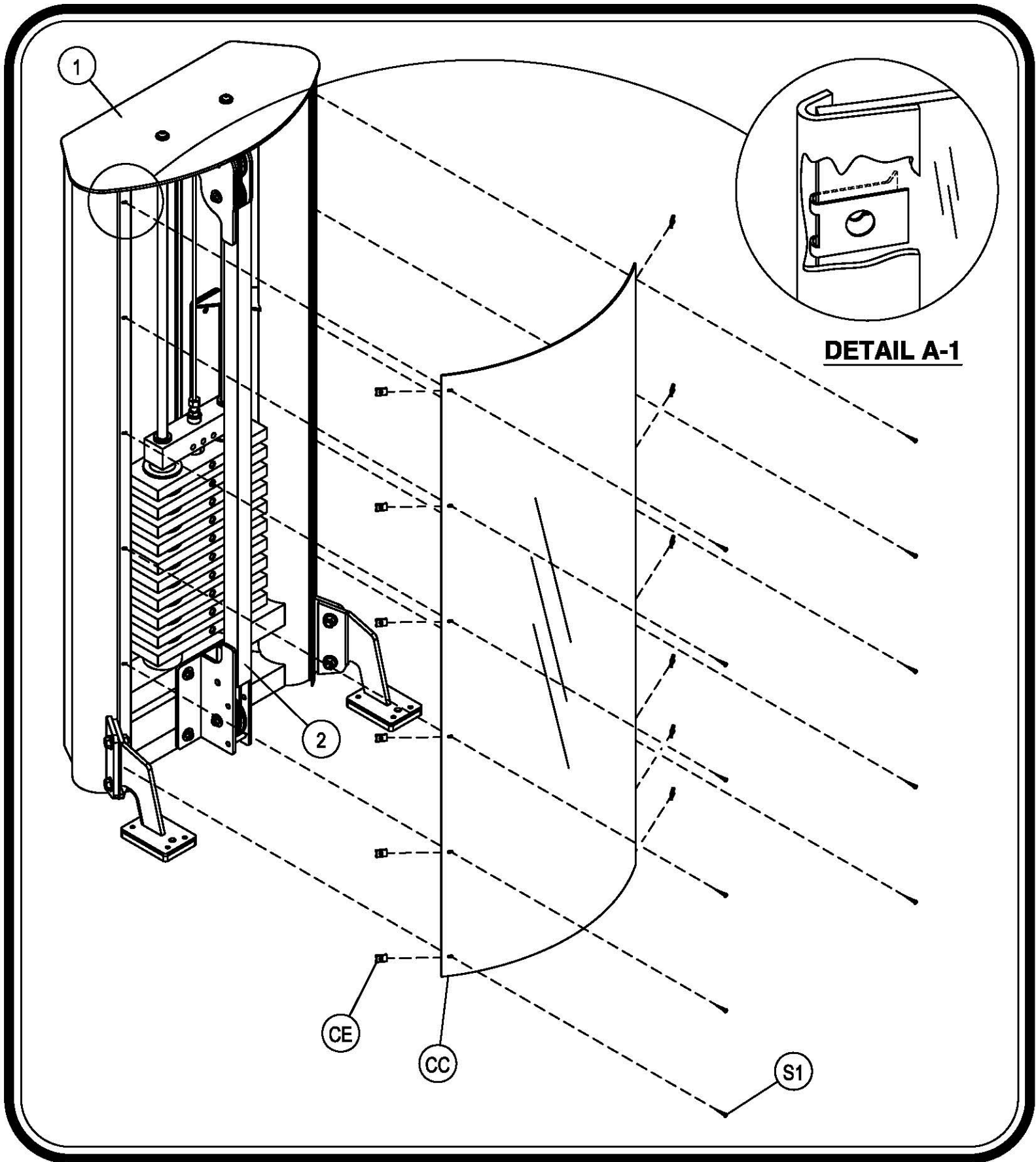
- 1 - Weight Cage Frame Assembly
- 2 - Rear Supporter Frame Assembly

#### Hardware Descriptions

- S1 - #8 x 5/8 L Phil Sheet Metal Screw
- CC - Lexan Shield Cover
- CE - .125 Panel U-Nut



# OWNERS MANUAL



# OWNERS MANUAL

## PRE-ASSEMBLY

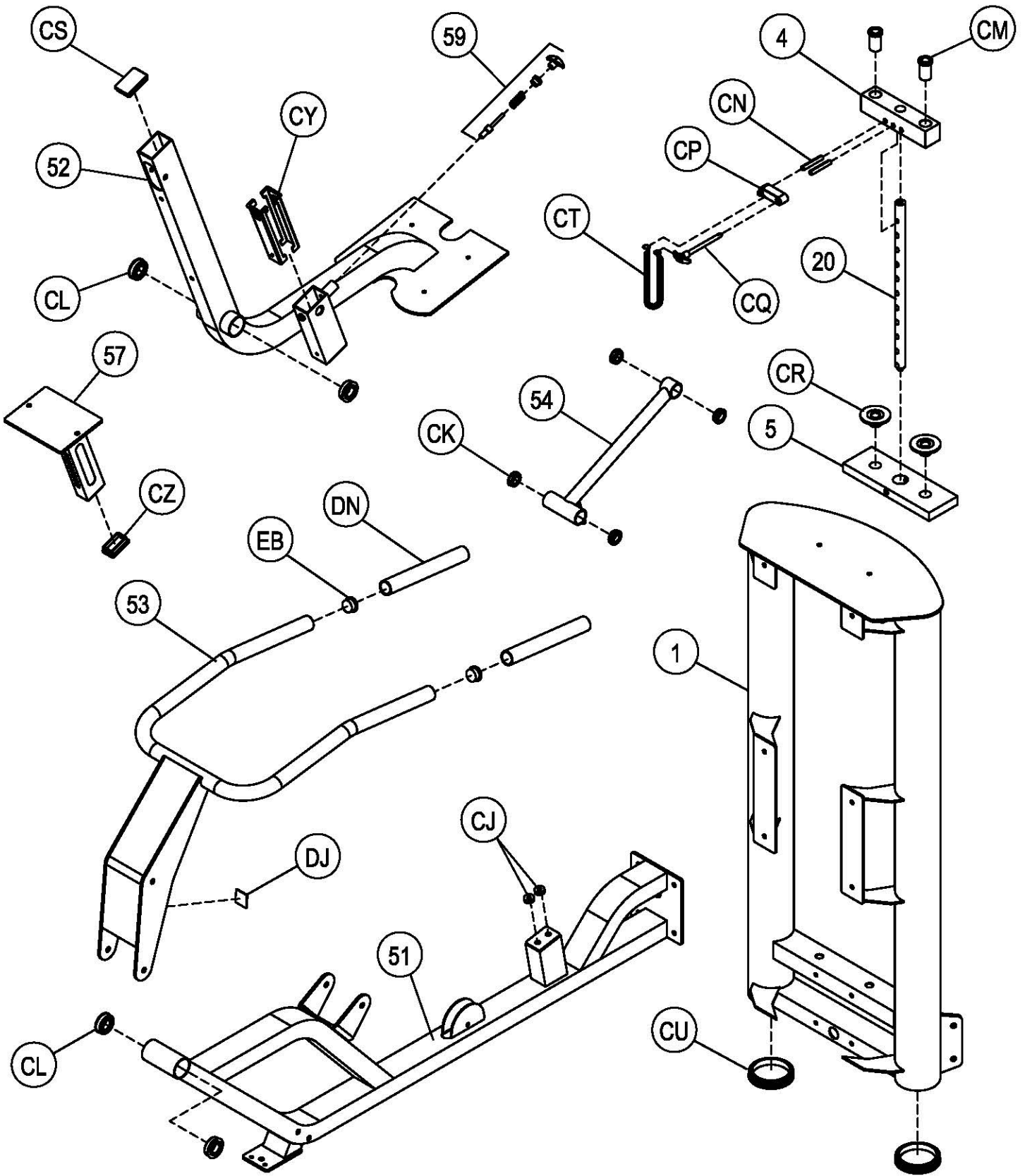
### Part Descriptions

- 1 - Weight Cage Assembly
- 4 - 8.25 lb. Top Weight
- 5 - 12.5 lb. Intermediate Weight
- 20 - 11 Holes Stem
- 51 - Main Frame Assembly
- 52 - Seat Frame Assembly
- 53 - Pressing Arm Assembly
- 54 - Linkage Assembly
- 57 - Chrome Adjuster Assembly
- 59 - 1/2" Short Pullpin (Hex Head)

### Hardware Descriptions

- CJ - Plug Bumper
- CK - Ø0.75" Flanged Bearing
- CL - Ø1.00" Flanged Bearing
- CM - Guide Rod Bushing
- CN - Ø7/16" x 2 3/4" Roll Pin
- CP - Lanyard/Selector Pin Stand Off
- CQ - Selector Pin
- CR - Intermediate Weight Bushing
- CS - 2" x 3" Vertical "H" End Cap
- CT - Lanyard Coil
- CU - Ø4 1/2" Hoist End Cap
- CY - EZ Glide Sleeve
- CZ - 1.50" x 2.50" End Cap
- DJ - 1.50" x 1.50" x .0786" THK  
P.E. Rubber Bumper Pad
- DN - Ø1.50" x 10" Closed End Rubber  
Grip
- EB - Ø1.50" End Cap

# OWNERS MANUAL



# OWNERS MANUAL

## PART LISTING

<u>Key#</u>	<u>Qty.</u>	<u>Part Number</u>	<u>Description</u>
1	1	026-01X1238	Weight Cage Frame Assembly
2	1	026-01X1242	Rear Supporter Frame Assembly
3	2	026-01P1725	Front Shield Cover
4	1	026-1300034	8.25 lb. Top Weight
5	10	026-01W0101	12.50 lb. Intermediate Weight
16	1	026-01PL355	0.75" x 7.00" x 25.00" Spacer
19	2	026-01G0172	Ø0.75" x 51" Guide Rod
20	1	026-01W0151	11 Holes Stem
21	2	026-01M0660	Ø1.00" x 4.692" Shaft
22	1	026-01M0678	Ø0.75" x 4.734" Shaft
31	1	026-01M0677	Ø0.75" x 1.484" Shaft
33	1	022-01PD0085-A	Seat Pad Upholstery Assembly
39	1	022-01PD0092-A	Back/Backing Pad Upholstery Assembly
51	1	026-01X1245	Main Frame Assembly
52	1	026-01X1247	Seat Frame Assembly
53	1	026-01X1249	Pressing Arm Assembly
54	1	026-01X1251	Linkage Assembly
57	2	026-01X1248	Chrome Adjuster Assembly
59	1	026-01X0185	1/2" Short Pullpin (Hex Head)

# OWNERS MANUAL

## HARDWARE LISTING

<u>Key#</u>	<u>Qty.</u>	<u>Part Number</u>	<u>Description</u>
A	4	011-0002045	5/16-18 x 1 1/4" FHS (BZ)
D	2	011-0101026	3/8-16 x 1" BHB (WZ)
F	3	011-0107007	3/8-16 x 2 1/2" HHB (WZ)
J	2	011-0107026	3/8-16 x 2 1/4" HHB (WZ)
K	2	011-0107028	5/16-18 x 4" HHB (WZ)
M1	2	011-0107011	5/16-18 x 1 1/4" HHB (WZ)
M	8	011-0201007	5/16-18 x 1 1/4" BHS (BZ)
N	4	011-0201292	3/8-16 x 11.3 Nyloc BHB (WZ)
T1	3	011-0407028	1/2-13 x 5 3/4" HHB (WZ)
Q	1	011-0407018	1/2-13 x 2 1/2" HHB (WZ)
R	4	011-0407025	3/8-16 x 4" HHB (WZ)
S	1	011-0407027	3/8-16 x 1 3/4" HHB (WZ)
S1	12	011-0201012	#12 x 5/8" lg. Phil Sheet Metal Screw
Y	1	011-0311013	3/8-16 x 3/4" Square Head Set Screw
AB	16	013-0402005	3/8" USS Flat Washer (WZ)
AC	8	013-0102003	1/2" SAE Flat Washer (WZ)
AD	2	013-0102020	3/8" Split Lock Washer (WZ)
AE	4	013-0102021	5/16" Lock Washer (WZ)
AF	16	013-0202003	5/16" SAE Flat Washer (BZ)
AH	8	013-0206002	5/16" Internal Tooth Lock Washer (BZ)
AJ	4	013-0102004	5/16" USS Flat Washer (WZ)
BA	8	012-0004005	5/16" Thin Lock Nut (BZ)
BC	10	012-0104008	3/8" Thin Lock Nut (WZ)
BD	4	012-0304011	1/2" Thin Lock Nut (WZ)
CA	1	026-01C256T	127 1/2" lg. Cable
CB	1	026-01PL350	Rubber Foot Pad
CC	1	026-01PL347	Lexan Shield Cover
CD	20	026-01PL348	Weight Spacer
CE	12	014-0014003	.125 Panel U-Nut
CF	2	26-STD-06-0253	Weight Stack Bumper
CG	1	018-0002012	Ø4.50" Pulley
CH	3	26-STD-06-0024	Ø3.50" Pulley
CI	6	26-STD-08-0010	1/2" Flanged Spacer
CJ	2	019-0001001	Plug Bumper
CK	4	014-0005001	Ø0.75 Flanged Bearing
CL	4	014-0009007	Ø1.00 Flanged Bearing
CM	2	026-01PL134	Guide Rod Bushing
CN	2	030-0303010	Ø7/16" x 2 3/4" Roll Pin
CP	1	026-01PL291	Lanyard/Selector Pin Stand Off
CQ	1	026-01M0134	Selector Pin
CR	20	026-01W0122	Intermediate Weight Bushing
CS	1	026-01PL192RV	2" x 3" Vertical "H" End Cap
CT	1	010-0008001	Lanyard Coil
CU	2	026-01PL349	Ø4 1/2" Hoist End Cap
CY	2	026-01PL125	Seat Sleeve
CZ	1	016-0001003	1.50" x 2.50" End Cap
DJ	1	019-0001007	1.50" x 1.50" x .0786" THK P.E. Rubber Bumper Pad
DN	2	019-0002004	Ø1.50" x 10" Closed End Rubber Grip
DS	2	026-01PL343	Small Plastic Foot Plate
EB	2	016-0201003	Ø1.50" End Cap

# OWNERS MANUAL

## ABBREVIATION LISTING

**BZ = Black Zinc**

**WZ = White Zinc**

**FHS = Flat Head Screw**

**BHB = Button Head Bolt**

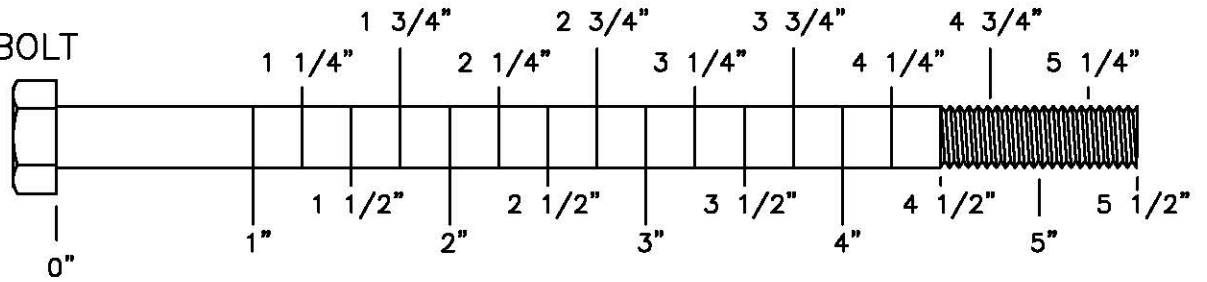
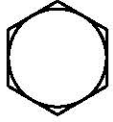
**BHS = Button Head Screw**

**SHS = Socket Head Screw**

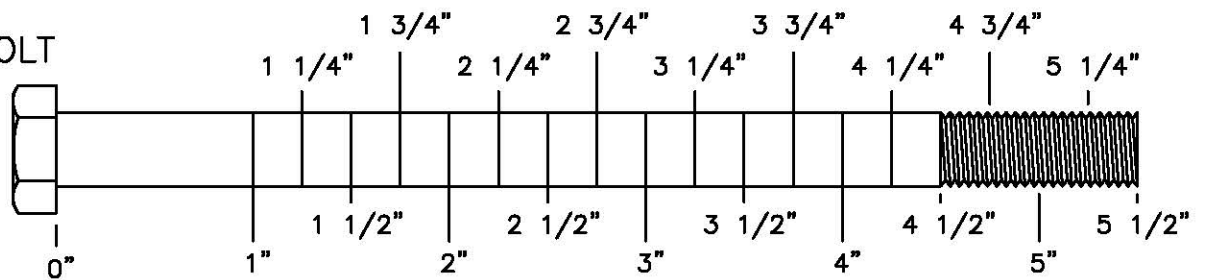
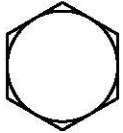
**HHB = Hex Head Bolt**

# OWNERS MANUAL

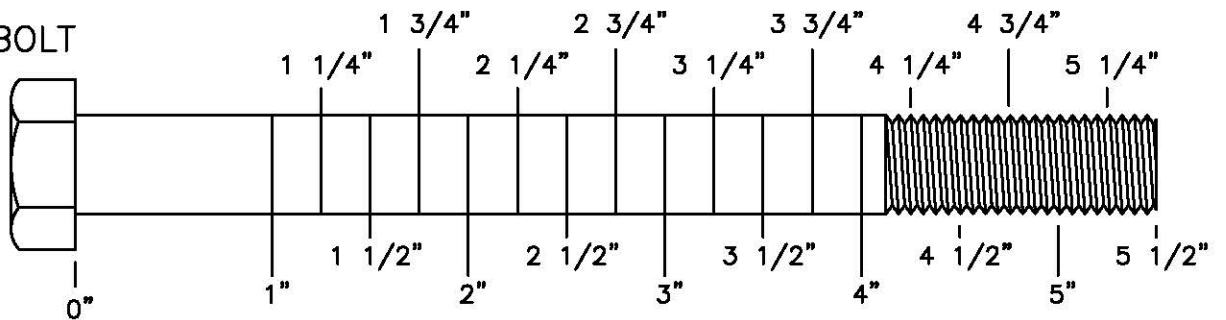
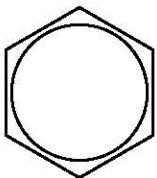
5/16" HEX BOLT



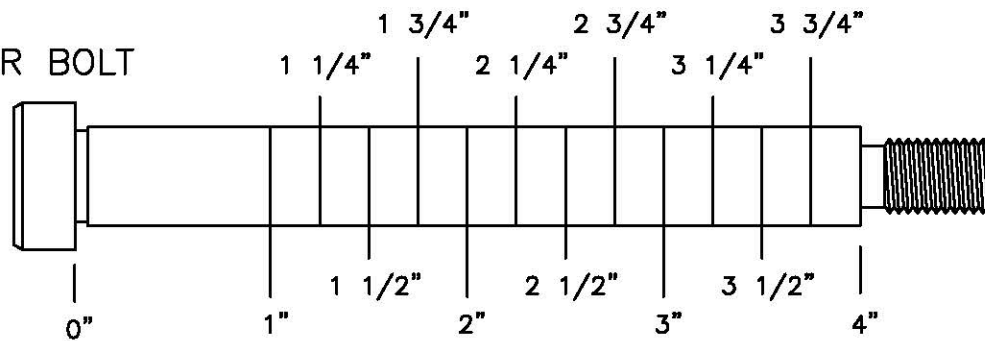
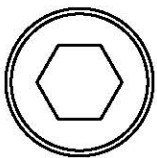
3/8" HEX BOLT



1/2" HEX BOLT

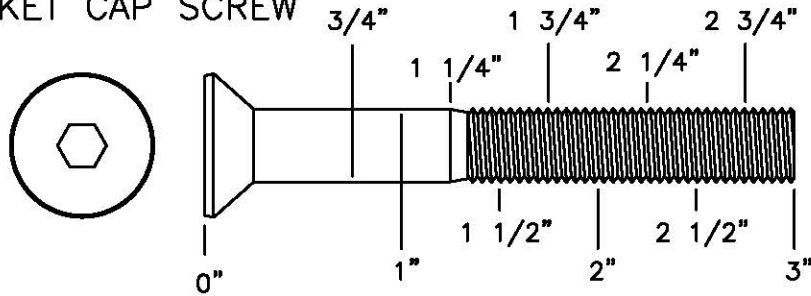


1/2" SHOULDER BOLT

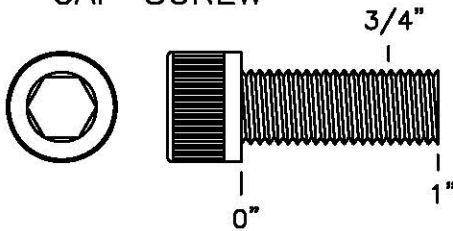


# OWNERS MANUAL

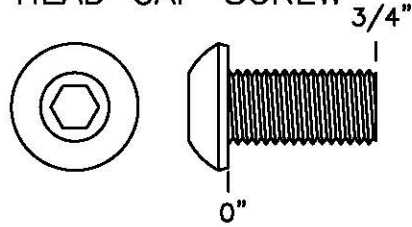
3/8" FLATHEAD  
SOCKET CAP SCREW



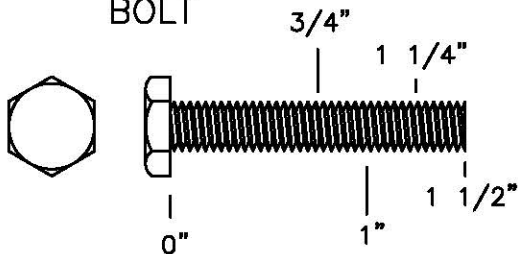
3/8" SOCKET  
CAP SCREW



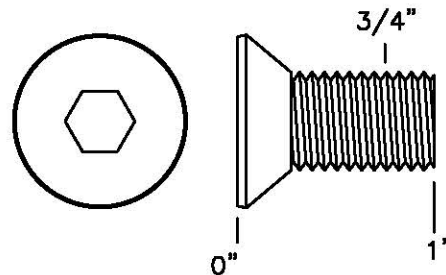
3/8" BUTTON  
HEAD CAP SCREW



1/4" HEX  
BOLT



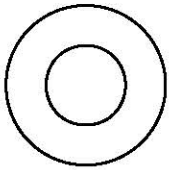
1/2" FLATHEAD  
SOCKET CAP SCREW



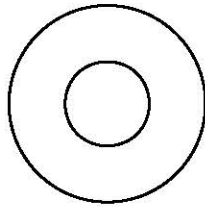


# OWNERS MANUAL

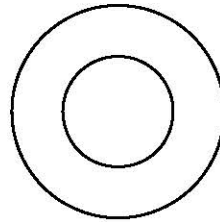
5/16"  
FLAT WASHER  
LARGE, USS, 25mm



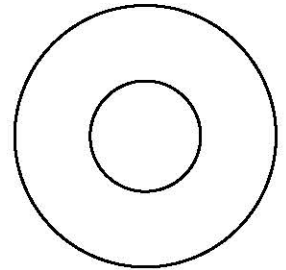
3/8"  
FLAT  
WASHER



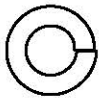
1/2"  
FLAT WASHER  
SMALL, SAE, 26mm



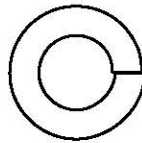
1/2"  
FLAT WASHER  
LARGE, USS, 34mm



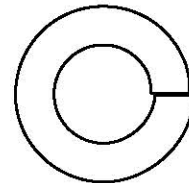
1/4"  
LOCK WASHER



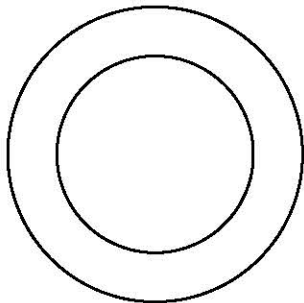
3/8"  
LOCK WASHER



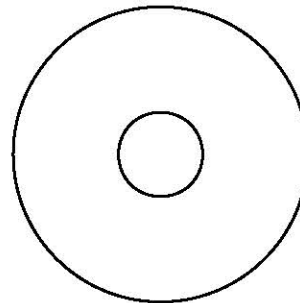
1/2"  
LOCK WASHER



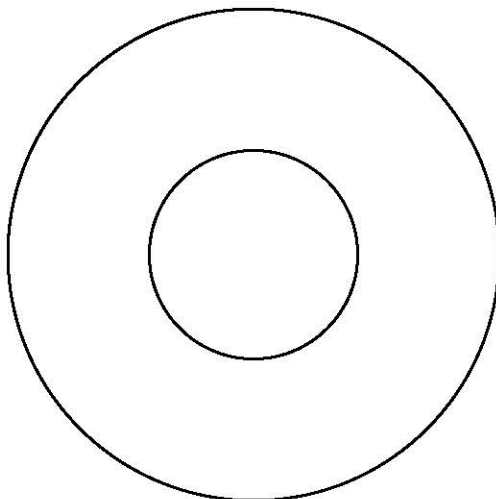
1" SHIM WASHER



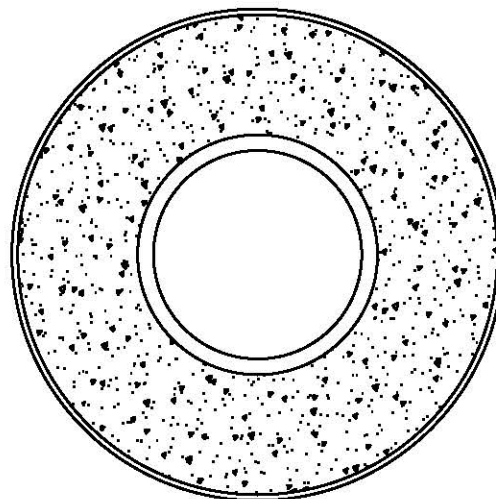
3/8" FENDER WASHER



1 1/16"  
FENDER WASHER

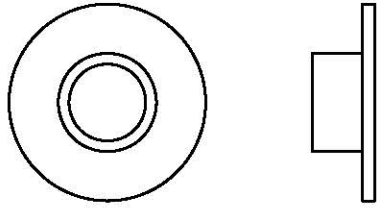


PLASTIC 1 1/16"  
FENDER WASHER

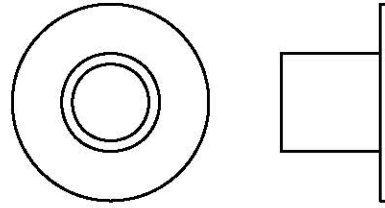


# OWNERS MANUAL

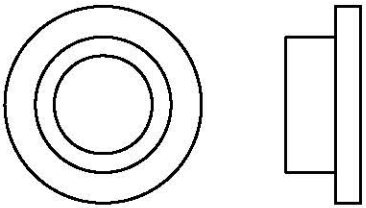
1/4" LONG  
FLANGED SPACER



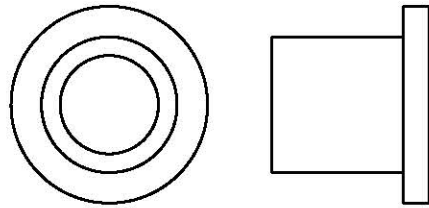
1/2" LONG  
FLANGED SPACER



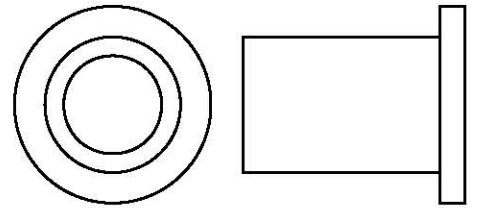
1/4" LONG HEAVY  
FLANGED SPACER



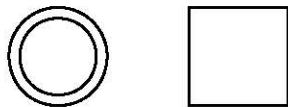
11/16" LONG HEAVY  
FLANGED SPACER



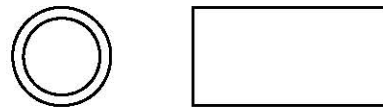
1" LONG HEAVY  
FLANGED SPACER



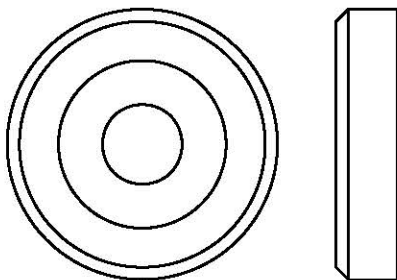
1/2" LONG  
SPACER



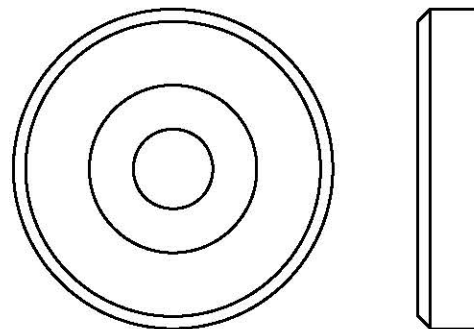
1" LONG  
SPACER



1 3/8" ALUMINUM  
FLATHEAD CAP



1 5/8" ALUMINUM  
FLATHEAD CAP



# OWNERS MANUAL

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# OWNERS MANUAL

## WEIGHT TRAINING TIPS

Always consult your physician before starting any exercise program.

**Hoist equipment is designed to maximize your time spent working out. Having an exercise routine planned out in advance will allow you to get the most benefit out of the time spent exercising, and will also enable you to work all the major muscle groups.**

**Warm up properly before engaging in weight resistance training. Stretching, yoga, jogging, calisthenics or other cardiovascular exercise can help prepare your body for the heavier workload of lifting weights.**

**Learn how to perform the exercise correctly before using heavy weight. Correct form is important to avoid injury and to ensure that you work the proper muscle groups.**

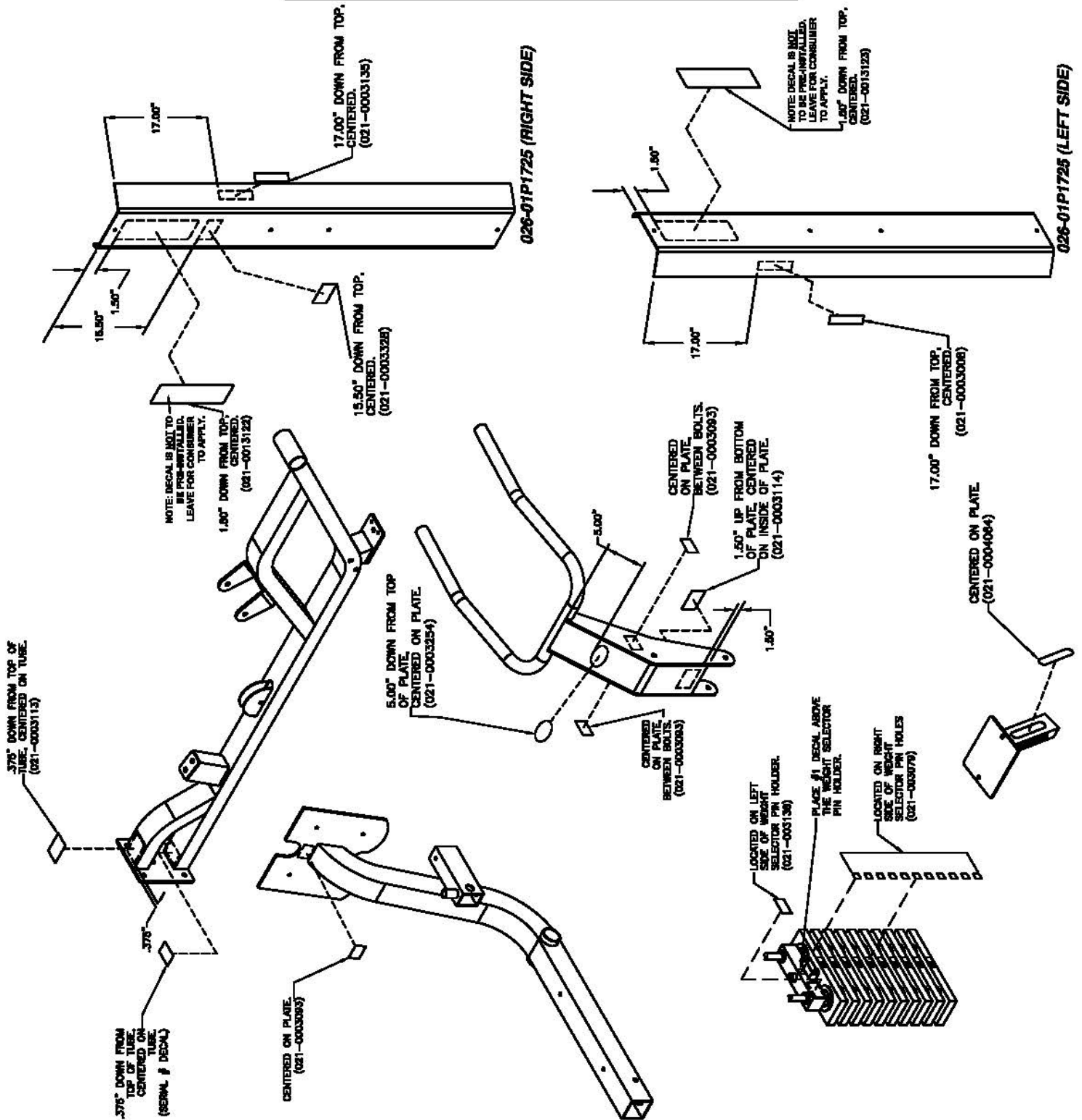
**Know your limitations. If you are new to weight training or are embarking on an exercise regimen after a long layoff, start slowly and build foundational strength over a longer period of time.**

**Pay attention to your breathing. Exhale when you exert is a general rule of thumb. Never hold your breath.**



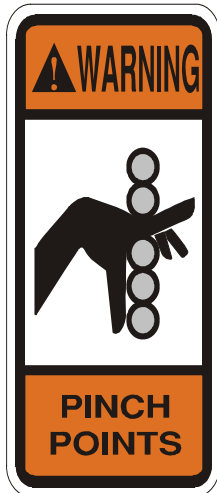
# OWNERS MANUAL

## DECAL PLACEMENTS



# OWNERS MANUAL

## DECAL REFERENCE



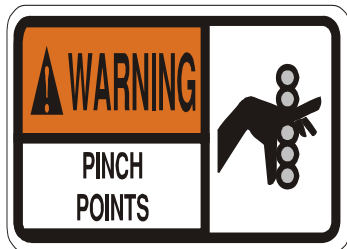
021-0003113



021-0003093



021-0003328



021-0003138

**WARNING**

USE ONLY GENUINE REPLACEMENT PARTS. FAILURE TO DO SO WILL VOID WARRANTY AND COULD RESULT IN PERSONAL INJURY OR EVEN DEATH. THERE IS A RISK ASSUMED BY INDIVIDUALS WHO USE THIS TYPE OF EQUIPMENT. TO MINIMIZE THE RISK, ALWAYS FOLLOW THESE SIMPLE RULES.

1. READ & UNDERSTAND ALL ENCLOSED INSTRUCTIONS before using this equipment.
2. INSPECT EQUIPMENT BEFORE EACH USE. Replace all parts at the first signs of wear or damage. If in doubt about a certain part, DO NOT use the equipment until the part is replaced. Failure to replace worn or damaged parts may result in injury.
3. FOLLOW ROUTINE MAINTENANCE SCHEDULE
4. CONSULT YOUR PHYSICIAN BEFORE STARTING ANY EXERCISE PROGRAM. Warm up properly before engaging in weight resistance training. Stop exercising if you feel faint or dizzy.
5. TO PREVENT THE POSSIBILITY OF SERIOUS INJURY, KEEP CLEAR OF ALL MOVING PARTS. Do not attempt to free any jammed part by yourself. Obtain assistance in order to avoid possible injury.
6. Take your time and do not rush the exercise. Practice proper breathing, NEVER hold your breath.
7. CHILDREN SHOULD NOT BE ALLOWED TO USE THIS EQUIPMENT WITHOUT ADULT SUPERVISION. To avoid possible injury, bystanders should be kept at a safe distance when this equipment is in use.
8. CALL YOUR AUTHORIZED DISTRIBUTOR if you have any questions on the proper use or maintenance of this equipment.

021-0003135

COMMERCIAL MAINTENANCE	NOTICE			
	Daily	Weekly	Monthly	Yearly
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	X			
Clean; Upholstery	X			
Inspect; Cables or Belts and their tension	X			
Inspect; Accessory Bars and Handles	X			
Inspect; All Decals	X			
Inspect; All nuts and Bolts Tighten if Needed.	X			
Inspect; Anti-Skid Surfaces	X			
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)		X		
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing		X		
Clean & Wax; All Glossy Finishes			X	
Repack with Grease Linear Bearings			X	
Replace; Cables, Belts and Connecting Parts.				X

021-0003008



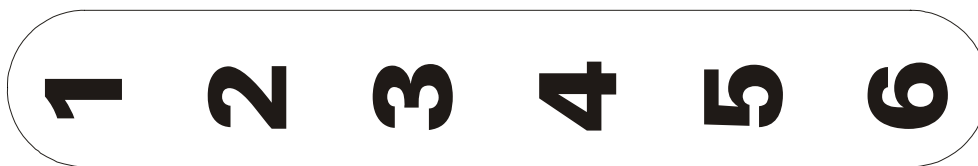
021-0003079

# OWNERS MANUAL

## DECAL REFERENCE



021-0004029



021-0004064



021-0003114



SERIAL # DECAL

### SERIAL # DECAL:

Always refer to the number shown on your piece of equipment when talking to customer service or ordering part.



# OWNERS MANUAL

## DECAL REFERENCE

**HOIST®**

**KL SHOULDER PRESS EXERCISE**

**PRIMARY MUSCLES USED**

Deltoids (shoulder)  
Triceps (back of upper arms)

**JOINT ACTION**

Shoulder Abduction  
Elbow Extension

**INSTRUCTIONS**

Adjust the seat so that the exercise handles are at shoulder level for the seated child. Be sure the child is properly positioned with their low back against the back pad and their feet on the footrests. The child should grasp the handles with their hands slightly in front of their shoulders, thumbs facing inward.

From the seated position the child should press the handles upward, keeping their elbows in close to their body. Return the handles to the starting position to repeat the exercise.

Exercise movements should be slow and controlled.

**NEVER LET GO OF THE EXERCISE HANDLE OR REMOVE FEET FROM THE FOOTRESTS DURING THE EXERCISE MOVEMENT. NEVER REST THE HANDLE UNDER THE CHIN.**

Breathe during each exercise; IN prior to beginning exercise, OUT during the exertion, and IN while returning the weight to the starting position. **BE CERTAIN NOT TO HOLD YOUR BREATH DURING THE EXERCISE.**

For more detailed instructions, be sure to consult the owners manual.

powered by  
**ROX**  
side-oriented exercise


HOISTFITNESS.COM

021-0013122


**HOIST®**

**KL SHOULDER PRESS EXERCISE**

**START**



**EXERCISE**



powered by  
**ROX**  
side-oriented exercise

HOISTFITNESS.COM

021-0013123

# OWNERS MANUAL

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# OWNERS MANUAL

## MAINTENANCE SCHEDULE

ROUTINE	COMMERCIAL MAINTENANCE	HOME MAINTENANCE	LATEST DATE ENTRY														
Inspect; Links, Pull Pins, Snap Locks, Swivels, Weight Stack Pins	DAILY	WEEKLY															
Clean; Upholstery	DAILY	WEEKLY															
Inspect; Cables or Belts and their tension	DAILY	WEEKLY															
Inspect; Accessory Bars, and Handles	WEEKLY	3 MONTHS															
Inspect; All Decals	WEEKLY	3 MONTHS															
Inspect; All Nuts and Bolts, Tighten if needed	WEEKLY	3 MONTHS															
Inspect; Anti-Skid Surface	WEEKLY	3 MONTHS															
Clean & Lubricate; Guide Rods with a Teflon (PTFE) based lubricant (Superlube)	MONTHLY	3 MONTHS															
Lubricate; Seat Sleeves, Turcite Bushings, Linear Bearing	MONTHLY	3 MONTHS															
Clean and Wax; All Glossy Finishes	6 MONTHS	YEARLY															
Repack with Grease; Linear Bearings	6 MONTHS	YEARLY															
Replace; Cables, Belts and Connecting Parts	YEARLY	3 YEARS															

*Your equipment comes with a commercial maintenance decal.  
For personal, in home use, please follow the home maintenance schedule listed above.*

# OWNERS MANUAL

## HOIST FITNESS SYSTEMS GENERAL MAINTENANCE INFORMATION

### **Links, Pull-Pins, Snap Locks, Swivels, Weight Stack Pins:**

- \*Check all pieces for signs of visible wear or damage.*
- \*Check springs in snap hooks and pull-pins for proper tension and alignment.*
- \*If the spring sticks or has lost its rigidity, replace it immediately.*

### **Upholstery:**

- \*To ensure prolonged upholstery life and proper hygiene, all upholstered pads should be wiped down with a damp cloth after every workout.*
- \*Periodically take the time to use a mild soap or an approved vinyl upholstery cleaner to deter the onset of cracking or drying. Avoid using any abrasive cleaners or cleaners not intended for use on vinyl.*
- \*Replace ripped or worn upholstery immediately.*
- \*Keep sharp or pointed objects clear of all upholstery.*

### **Guide Rods:**

- \*Wipe clean with a dust free rag. Lubricate once a week with a Silicon or Teflon based lubricant.*

### **Decals:**

- \*Inspect and familiarize yourself with any safety warnings or other user information posted on each decal.*

### **Nuts and Bolts:**

- \*Inspect all nuts and bolts for any loosening and tighten if needed.*
- \*Go through a re-tightening sequence periodically to ensure that all hardware is tensioned proper.*

### **Anti-Skid Surfaces:**

- \*These surfaces are designed to supply secure footing and need to be replaced if they appear worn or become slippery.*

### **Belts and Cables:**

- \*Hoist uses only high quality belt, and mil-spec cables.*
- \*Visually inspect the belts and cables for fraying, cracking, peeling or discoloration.*
- \*While the machine is not in use, carefully run your fingers along the belt or cable to feel for thinning or bulging areas.*
- \*Replace belts and cables immediately at the first signs of damage or wear. Do not use equipment until belts or cables has been replaced.*

# OWNERS MANUAL

## GENERAL MAINTENANCE INFORMATION (CONTINUED)

### Belt and Cable Tension:

*\*Referring to the Owners Manual, when belts or cables are used check all bolts attachments to be sure they are properly attached..*

*\*Check slack in cables and re-adjust cable tension if needed.*

### Seat Sleeves, Turcite Bushings:

*\*Wipe down adjusting tubes with a dust free rag before applying lubricant.*

*\*Lubricate seat sleeves and turcite bushings with a Silicon or Teflon based lubricant spray.*

### Linear Bearings:

*\*Referring to the Owners Manual carefully dis-assemble the bearing from its housing and place a finger full of light grease (lithium, super lube, etc.) into the inside of the bearing. Using your finger, press the grease into the ball-bearings and their tracks. repeat until the ball-bearing tracks are full of grease. Insert the shaft back into the bearing and wipe off excess grease.*

**PLEASE KEEP THIS FOR YOUR RECORDS**

# OWNERS MANUAL

## **HOIST FITNESS SYSTEMS LIMITED LIFETIME WARRANTY**

Hoist Fitness Systems warrants this product to the **original purchaser** to be free from defects in workmanship and/or materials under normal use or service. If at any time a component part is defective, Hoist Fitness Systems shall repair or replace it (at Hoist Fitness Systems option) within a reasonable period of time. This warranty does not cover costs of removal, transportation or reinstallation. This warranty shall not apply if the defect was caused by misuse, neglect or normal wear and tear.

**WARRANTY CLAIMS. All claims require: Model number, Serial number, Date of installation, and any information supporting the existence of the alleged defect.**

**To complete Warranty Registration visit:  
[www.HOISTFITNESS.com](http://www.HOISTFITNESS.com)  
and click on the Warranty Registration link**

Starting from the original date of purchase, normal wear and tear shall be considered as the following:

**COMMERCIAL USE:** All malfunctions of upholstery, grips, paint, and chrome that occur after one year; all malfunctions of electronic components, belts, or **cables** after one year; all malfunctions of pulleys, bearings, or bushings that occur after five years. The frame and all welded components are warranted for the life of the product.

**HOME USE:** All malfunctions of grips, paint, and chrome that occur after ten years; all malfunctions of electronic components, belts, **cables**, or upholstery that occur after ten years; all malfunctions of pulleys, bearings, or bushings that occur after ten years. The frame and all welded components are warranted for the life of the product.

### **PLEASE NOTE THAT NOT ALL HOIST PRODUCTS ARE MADE FOR COMMERCIAL USE.**

Refer to the instructions page of your owners manual or consult with you fitness product dealer to establish if a product is made for commercial use or not. Using a non-commercial product in a commercial setting can result in serious injury or death!

Hoist Fitness Systems sole responsibility shall be to repair or replace the component within the terms stated above. Hoist Fitness Systems shall not be liable for any loss or damage of any kind including any incidental or consequential damages resulting, directly or indirectly from any warranty expressed or implied or any other failure of this product.

### **WHAT IS NOT COVERED BY THIS WARRANTY**

Hoist's sole obligation under this warranty is limited to either repair or replacement of parts, subject to the additions below. This warranty neither assumes nor authorizes any person to assume obligations other than expressly covered by this warranty.

**NO CONSEQUENTIAL DAMAGES.** Hoist is not responsible for economic loss; profit loss; or special, indirect, or consequential damages.

**WARRANTY IS NOT TRANSFERABLE.** This warranty is not assignable and applies only in favor of the original purchaser/user to whom delivered. Any such assignment or transfer shall void the warranties herein made and shall void all warranties, expressed, implied or statutory, except the one (1) and five (5) year warranties described above. These warranties are exclusive and in lieu of all other warranties, including implied warranty and merchantability or fitness for a particular purpose. There are no warranties which extend beyond the description on the face hereof.

**TRANSPORTATION COSTS.** Hoist will accept parts covered under this warranty freight collect, provided that shipment has received prior approval. Hoist is not responsible for any other transportation costs, but will ship freight collect parts either repaired or replaced under these warranties.

Hoist Fitness Systems  
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**PLEASE KEEP THIS FOR YOUR RECORDS**